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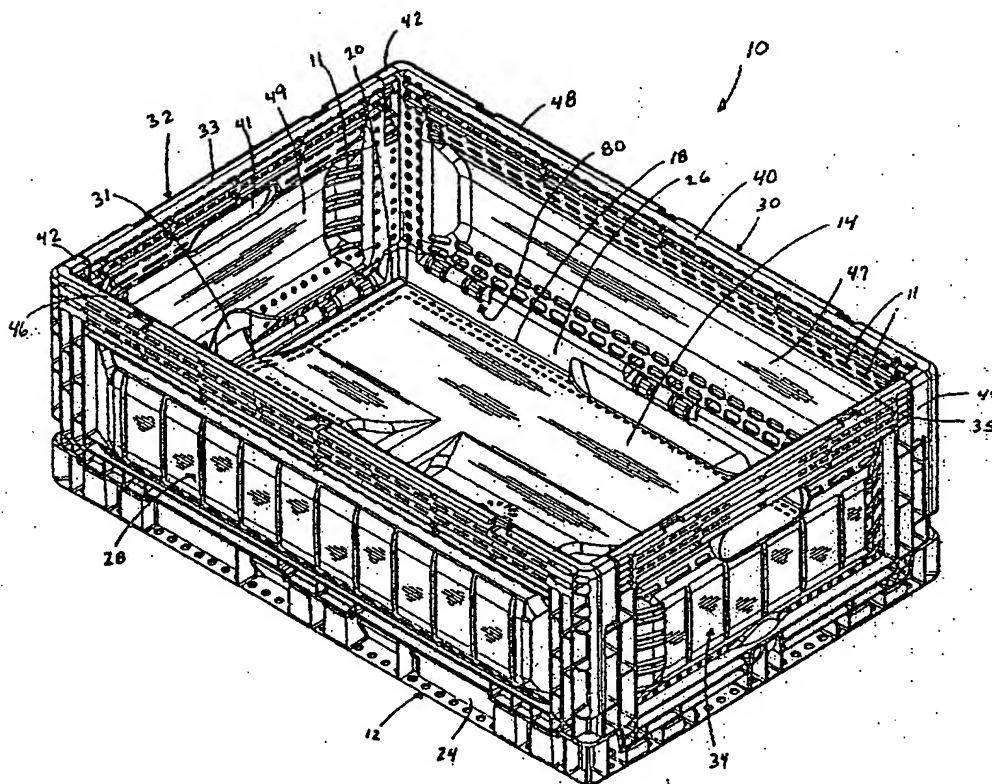
(71) Demandeur/Applicant:
REHRIG PACIFIC COMPANY, US

(72) Inventeur/Inventor:
OVERHOLT, TRENTON M., US

(74) Agent: MACRAE & CO.

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(54) Title: COLLAPSIBLE CONTAINER



(57) Abrégé/Abstract:

A collapsible container (10) comprises a floor (14) having first (16, 18) and second pairs (20, 22) of opposed edges, a first pair of opposing side walls (28, 30) attach to the first pair of edges (16, 18), each of the first pair of side walls (28, 30) have a pair of lateral edges and a latch member (52) extending therefrom. A second pair of side walls (32, 34) attach to the second pair of opposed edges of the base (20, 22), each of the second pair of side walls (32, 34) have a pair lateral flanges (24, 26) inwardly depending therefrom and formed integrally therewith. Each lateral flange (24, 26) has a latch receiving portion (62) for accepting the latch member (52) in an assembly position.

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COLLAPSIBLE CONTAINER

TECHNICAL FIELD

This invention relates to a collapsible container adaptable for the storing and transporting produce items and other goods.

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BACKGROUND ART

Plastic containers and crates are commonly used today to transport and store a variety of items. When in use, such containers are typically rectangular in shape and have a base surrounded by four upstanding side panels. When not in use, many of the plastic containers employed by the produce and food industries have panels which are capable of folding both outwardly and inwardly. The folding feature, and particularly the inwardly folding feature, allows the containers to be folded or otherwise reduced in size for conserving storage space. In practicality, while the outwardly collapsing feature allows the container to generally have a lower profile than when in the inwardly folded position, the outwardly folding feature is underutilized, as the container with outwardly folded panels is often bulky, awkward to carry, and may not nest or stack easily with like folded containers.

Furthermore, folding containers are often formed of various components, including the side panels and the base, which are molded separately. In particular, the walls typically include strengthening ribs on their outer surfaces in order to provide strength and torsional resistance to the parts. However, during the molding process, the components having ribs may be subject to slight warpage and deformation during cooling, when plastic tends to shrink. The warping may particularly occur at the edges of the parts. Under these circumstances, the parts may have lower dimensional accuracy individually as well as with mating components, and may result in scrapped parts, and elevated manufacturing and part costs.

When assembled and in use, adjoining walls of some present containers are typically locked together by a latch mechanism, requiring additional user handling and manipulation of the latch in order to unlock and unfold the walls prior to storage. While such locking latch mechanisms are sturdy and effective, the user in the field may not be able to apply the extra handling and manual disengagement necessary to release the latch and collapse the locked container. In fact, on some containers, it is sometimes necessary to use both hands to release the locking features.

In present containers, the side panels and base have adjoining hinge features, whereby the side panels are typically snapped into the base via an interference fit. This often requires strength and effort, and once snapped together the panels may be difficult to separate from the base, whereby separating the components may result in deformation of the parts.

Consequently, an improved container is desired which has walls which are relatively easy to latch and unlatch without excessive user handling and manipulation. The container, when in the assembled orientation, should also have the requisite strength properties capable of supporting the load and forced placed on these walls. The container and its components should also be resistant to warpage during the molding and cooling process. The container should provide for a relatively low profile when the walls are in the inwardly folded position. The components (particularly walls from base) should also be easily assembled and disassembled without deformation. The container should also allow for efficient wall movement and usage.

DISCLOSURE OF INVENTION

It is an object according to the present invention to provide a container which is relatively easy to latch and unlatch without excessive user handling of the latch mechanism.

It is another object according to the present invention to provide a container which is capable of supporting the forces and load placed on the container walls, particularly during handling and during the unlatching and latching of the container.

5 It is still another object according to the present invention to provide a container having components which are resistant to warpage during the cooling and/or curing phases of the molding process.

Still other objects according to the present invention are to provide a container that is relatively easy to collapse, which has a very low profile when in the collapsed orientation, and which is easily assembled and disassembled.

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In keeping with the above objects and goals according to the present invention, provided is a collapsible container which includes a floor member having first and second pairs of opposed edges, and a first pair of opposing side walls each pivotably attached to the first pair of opposed edges of the base. Each of the first pair of opposing side walls has a pair of lateral edges and a latch member extending therefrom. Also included is a second pair of opposed side walls each pivotably attached to a corresponding one of the second pair of opposed edges of the base, each of the second pair of opposed side walls having a pair of opposed lateral flanges inwardly depending therefrom and formed integrally therewith, each lateral flange having an inner surface with a latch receiving portion formed therein. The latch receiving portion includes at least one clip member having a spring portion flexible between a first position and a second position for accepting the latch member, such that when the container is oriented in an assembled position, the at least one clip member receives a corresponding latch member, and wherein to move the container to an inwardly collapsed position from the assembled position, a force is exerted against an exterior surface of each of the first pair of opposed sidewalls. The force sufficient for the latch member to overcome the spring portion and be released from the at least one clip member. Preferably, when the container is oriented in the inwardly collapsed position, the first pair of opposing side walls are pivotably folded inward adjacent the base, and the second pair of opposing sidewalls are pivotably

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folded inward such that the first pair of opposed side walls is layered between the second pair of opposed side walls and the base.

In further keeping with the teachings and goals of the present invention, also provided is a collapsible container orientable between an assembled position and an inwardly collapsed position and includes a base member having a floor with a pair of opposed upstanding flanges integrally formed therewith, the upstanding flanges having an upper surface. Also included is a pair of first opposed walls which are pivotably mounted to the base, where each of the first opposed walls have side edges with at least one latch portion extending laterally therefrom, the latch portion including at least one latch member. Further included is a pair of second opposed side walls pivotably attached to a corresponding upstanding flange proximate the upper surface thereof, each of the pair of second opposed side walls having a pair of opposed, inwardly directed flanges having an inner surface with a latch receiving area formed therein, the latch receiving area defined by at least one latch acceptance member having a flexible portion for receiving a corresponding latch member therein in an interference fit when the container is oriented in the assembled position, and wherein to move the container to the collapsed position, a force sufficient to overcome the interference fit is applied to an exterior surface of each of the first opposed side walls. As disclosed, the base includes a periphery having a plurality of lower hinge members, each lower hinge member having a hook portion with a downwardly directed edge, and each of the pairs of first and second opposed sidewalls having a plurality of corresponding upper hinge members extending from a lower edge thereof. Each upper hinge member has a cam-shaped member for engaging the hook portion, such that as the container is moved from the inwardly collapsed position to the assembled position, the edge of the hook member limits the vertical movement of the cam-shaped member, thereby preventing each of the pairs of first and second opposed sidewalls from separating from the base when in the assembled position.

In further keeping with the goals and objects according to the present invention, a foldable container is provided which is orientable in an assembled position and an inwardly folded position. The container includes a bottom panel

having a pair of integrally formed opposed upstanding flanged edges and a pair of opposed edges, and a pair of opposed end walls pivotably mounted to the pair of opposed edges, where each of the opposed end walls have a latching member extending from a corresponding lateral edge of the end wall and co-planar with the end wall. Also included is a pair of opposed side walls, each pivotably mounted to a corresponding upstanding flanged edge and having a U-shaped cross-section including a longer main wall portion and a pair of relatively shorter flanged portions attached to the main wall portion and inwardly directed therefrom, each flanged portion having an inner surface with a latch receiving portion formed therein for receiving the pair of latching members in an interference fit, wherein when the container is in the assembled position, the latching member is substantially co-planar with the flange inner surface. In a preferred embodiment, the pair of opposed end walls includes an anti-rotation member which engages the inner surface of the flanged portion when the container is in the assembled position in order to impede rotational movement of the pair of opposed side walls.

In further keeping with the goals and objects, a collapsible container includes a base which has first and second pairs of opposing edges, where one of the first and second pairs of opposing surfaces is defined by an upstanding base wall, and each of the first and second pairs of opposing edges includes a plurality of lower hinge members, each lower hinge members defined by an clearance opening and an adjacent hook portion having a downwardly directed edge. Also included is a first and second pair of opposed side walls, each having at least one upper hinge member having a bar with a projection extending therefrom, each of the second pair of opposed side walls mounted to a corresponding upstanding base wall and having a pair of opposed lateral flanges inwardly depending therefrom and integral therewith. Each lateral flange has a latch receiving portion formed therein, and each of the first pair of opposed side walls each has a pair of opposing lateral edges, each having a latch member extending therefrom. When the container is oriented in an assembled position, each latch receiving portion receives a latch member therein, and the projection of the upper hinge member engages the downward edge of the hook portion, thereby impeding the movement of the sidewalls outward beyond the assembled position.

In accordance with the objective and goals according to the present invention, provided is a collapsible container having a base member, and first and second pairs of opposed side walls, each pivotably attached to a periphery of the base member and each having an upper surface. At least one of the first and second pairs of opposed
5 side walls includes an upper wall portion having an interior surface and an exterior surface, the upper wall portion including at least one first row portion and at least one second row portion. Each of the first and second row members extend at least partially across the length of the upper wall portion and oriented substantially parallel to the upper surface of the sidewall, each of the first and second row portions further
10 having a first surface and second surface co-planar with the interior and exterior surface, respectively, of the upper wall portion. The first row portion has a peaked first surface and recessed second surface, and the second row portion has recessed first surface and a peaked second surface.

Further provided in accordance with the goals and objects herein is
15 a wall structure for a collapsible container, where the wall structure has an inner surface and an opposed outer surface, and includes an upper edge and a plurality of row portions extending at least partially across the length of the wall structure proximate the upper edge and oriented substantially parallel thereto. A first of the plurality of row portions has an interior surface defining the inner surface of the wall
20 structure, and an recessed outer surface defining the outer surface of the wall structure. A second of the plurality of rows is disposed parallel to the first row portion and has an exterior surface and a recessed interior surface.

Also disclosed herein is a collapsible container which is orientable between an assembled position and an inwardly folded position including a floor
25 member, a first pair of opposed side walls having a first latch portion including at least one latch member, and a second pair of opposed side walls having a second latch portion including a flexible clip portion having a latch member acceptance area and a flex portion. When the container is moved from the inwardly folded position to the assembled position, the second pair of opposed side walls is rotated upward
30 until it is oriented substantially perpendicular to the base, and the first pair of opposed side walls is rotated upwardly such that the at least one latch member is

inserted into the opening of the flex portion, thereby expanding it until is it received within the latch member receiving area and the flex portion returns to its rest position, impeding the release of the at least one latch member. The at least one latch member is a dowel member having a bulbous head for being received by the clip portion in an interference fit. Also, the flexible clip portion is a C-shaped clip member and the flex portion is defined by an end of the C-shaped clip.

In further keeping with the goals and objects according to the present invention, provided is collapsible container having inwardly folding walls including a base member having a first hinge portion disposed proximate a periphery of the base member, the first hinge portion having an arcuate member with an first edge extending downwardly therefrom. Also provided is a first and second pair of opposed sidewalls having a second hinge portion pivotably attached to the first hinge portion of the base, wherein the second hinge portion comprises a semi-circular member having a edge extending therefrom such that to assemble the side walls and the base, each second hinge portion is received by the first hinge portion, and wherein when the wall is moved to its assembled position, the tooth of the second hinge portion is rotated to contact the first inner tooth of the first hinge portion, such that an interference fit exists between the teeth, preventing the walls from separating from the base member.

Further provided is a collapsible container adapted to move between a collapsed orientation position and an assembled orientation, including a base having first and second pairs of opposed edges, and a first pair of opposed side walls each pivotably attached to a corresponding one of the first pairs of opposed edges of the base. Each of the first pair of opposed side walls have a pair of opposed lateral edges, each lateral edge having a latch member disposed thereon. Also provided is a second pair of opposed side walls each pivotably attached to a corresponding one of the second pair of opposed edges of the base, each of the second pair of opposed side walls having a pair of opposed flanges inwardly depending therefrom, each flange having a surface with at least one latch receiving member formed therein having a flexible portion. When the container is moved from the collapsed orientation to the assembled orientation, each wall rotates upward such that the at

least one latch receiving member receives by interference a corresponding latch member thereby displacing the flexible portion from a rest position to the second position, and wherein when the container is in the assembled position, the flexible portion returns to the rest position for securing the latch member. Preferably, when
5 the container is oriented in the collapsed position, the first and second pairs of opposed side walls are folded inward so that one of the first and second pairs of opposed side walls is layered between the other of the first and second pairs of opposed side walls and the base. Also, the first and second pairs of opposed edges include a plurality of lower hinge members having an hinge opening at each end for
10 pivotably receiving therein a pivot member disposed on a corresponding side wall.

Also provided according to the goals and objects herein is a collapsible container orientable between an assembled position and a collapsed position and including a base having a pair of opposed end edges and a pair of opposed side edges extending between the pair of opposed end edges, and a pair of opposed end walls
15 pivotably attached to a corresponding one of the opposed end edges of the base. Each opposed end wall has a lateral edge and a latch member disposed thereon. Also included is a pair of opposed side walls each having a pair of flanges inwardly depending therefrom. The flanges have an inwardly directed surface with a flexible clip portion having an expandable opening portion such that as the container is
20 rotated from the collapsed position to the assembled position, and the latch member is secured by the clip portion in the assembled position.

Further provided herein is a wall structure for a container, preferably collapsible, includes an upper wall portion having an inner surface and an outer surface, the upper wall portion including a plurality of alternating row members
25 extending at least partially across the length of the wall structure proximate an upper surface of the wall structure and oriented substantially parallel thereto. Each of the plurality of row members has a first surface and second surface co-planar with the inner and outer surface, respectively, of the upper wall portion, wherein at least one of the plurality of row members has a peaked first surface and recessed second surface. An other of the plurality of row members has a recessed first surface and
30 a peaked second surface, and members extending between the adjacent first and

second peak. Preferably, adjacent ones of said peaked first surfaces define a recessed first surface therebetween, and adjacent ones of said peaked second surfaces define a recessed second surface therebetween.

5 The above objects and other objects, features, and advantages of the present invention are readily apparent from the following detailed description of the best mode for carrying out the invention when taken in connection with the accompanying drawings.

BRIEF DESCRIPTION OF DRAWINGS

10 FIGURE 1 of the drawings illustrates a perspective view of a container according to the present invention;

FIGURE 2 illustrates a top plan view of the container of Figure 1;

FIGURE 3 illustrates a side elevational view of the container of Figure 1, the opposite side being a mirror image thereof;

15 FIGURE 4 illustrates an end elevational view of the container of Figure 1, the opposite side being a mirror image thereof;

FIGURE 5 is a bottom plan view of the container of Figure 1;

FIGURE 6 is a partial elevational view of the container, showing the side wall, similar to that shown in Figure 3;

20 FIGURE 7 is a cross-sectional view taken along the line 7-7 of Figure 6;

FIGURE 8 is a cross-sectional view taken along the line 8-8 of Figure 6;

FIGURE 9 is a cross-sectional view taken along the line 9-9 of Figure 6;

FIGURE 10 is a cross-sectional view taken along the line 10-10 of Figure 6;

5 FIGURE 11 is an exploded partial perspective view of the container of Figure 1;

FIGURE 12 is an interior corner perspective view of the container of Figure 1;

10 FIGURE 13 is a partial elevational view of the container showing the end wall, similar to that shown in Figure 4;

FIGURE 14 is a cross-sectional view taken along line 14-14 of Figure 6;

FIGURE 14a is a cross-sectional view similar to that of Figure 14, but with the sidewall in the inwardly collapsed position;

15 Figure 15 is a cross-sectional view taken along the line 15-15 of Figure 13;

FIGURE 15a is a cross-sectional view similar to that of Figure 15, but with the end wall in the inwardly collapsed position;

20 FIGURE 16 is a quarter cross-sectional view taken along the line 16-16 of Figure 6;

FIGURE 17 is a quarter cross-sectional view taken along the line 17-17 of Figure 6;

FIGURE 18 is a quarter cross-sectional view taken along the line 18-18 of Figure 13;

FIGURE 18a is a magnified view of the latching system of Figure 18;

FIGURE 18b is a magnified view of the latching system similar to Figure 18a, but with the first and second latching portions slightly separated;

FIGURE 19 is a partial perspective view of the container of Figure 1, with the end wall collapsed inwardly, and the side wall upstanding; and

FIGURE 20 is a partial perspective view of the container of Figure 1, with both the end wall and the side wall in the inwardly collapsed position;

FIGURE 21 is a partial cross-sectional view taken along line 21-21 of Figure 19, showing the upper end wall resting in the recess of the floor member;

FIGURE 22a is a partial perspective view of the interior surface of the side wall flange, showing the latch acceptance area;

FIGURE 22b is a partial perspective view of the latch assembly in the assembled position; and

FIGURE 23 illustrates a bottom perspective view of the container.

BEST MODE FOR CARRYING OUT THE INVENTION

With reference to Figures 1 and 23 of the drawings, illustrated therein is a collapsible container 10 according to the present invention. Container 10 is also appropriately referred to as a collapsible crate or box. Container 10 is formed of a thermoplastic resin, such as polypropylene, via an injection molding process or other plastic molding process suitable to this application. While container 10 is suitable

for many uses, it is particularly well-suited for the storage and transport of perishable goods and produce such as fruits and vegetables, and more particularly bananas, where the circulation of air and other gases within container 10 assists in developing and maintaining the produce freshness and ripening during shipment to the market.

5 This circulation is fostered through venting apertures 11 provided throughout container 10.

As shown in Figures 1-5, container 10 includes a base member 12 having a bottom wall 14 which serves as the lower support for container 10. As best shown in Figures 2 and 5, bottom wall 14 is generally rectangular in shape and has

10 four perimeter edges -- namely, a first pair of opposed edges 16 and 18 (side edges), and a second pair of opposed edges 20 and 22 (end edges). In this embodiment, base 12 further includes integrally molded upstanding flanges 24 and 26 (or base side walls) which are oriented substantially perpendicular to bottom wall 14, each defining an upper side surface 25 and 27, respectively. The wall thickness of each

15 of the walls and components illustrated and disclosed herein may vary depending on the intended usage and other characteristics desired from container 10. Moreover, while container 10 is illustrated as having a rectangular shape, it is fully contemplated that the teachings according to the present invention are equally applicable to a square container, or various other container shapes. Moreover,

20 bottom wall 14 has a centrally disposed raised portion 17 for accommodating the natural shape of a banana bunch when in the hands down position

As shown in Figures 1-4, container 10 also includes a first pair of opposed side walls 28, 30, and a second pair of opposed side walls 32, 34 (referred to as a pair of opposed end walls 32, 34.) Walls 28, 30, 32, 34 are each attached to

25 base 12 by way of a hinging system 80 (disclosed herein and best shown in Figures 14, 14a, 15, 15a), located at an upper portion of upstanding flanges 24, 26. Thus, side walls (28, 30) fold or pivot relative to base 12 proximate to upper surfaces 25, 27, at a distance remote from bottom panel 14. The height of upstanding base wall flanges 24, 26 defines the aforementioned distance from which side walls 28, 30 are

30 remote from bottom panel 14. Such base and wall configuration, in addition to hinging system 80, allows walls 28, 30, 32, 34 to have two orientations: the assembled

container orientation of container 10 as illustrated in Figure 1, and an inwardly collapsed orientation as illustrated in Figure 20.

As best shown in Figures 1, 2 and 19, each side wall 28,30 has a U-shaped cross section formed by a main side wall portion 40, and two shorter flange portions 42 and 44 integrally attached to main side wall portion 40 and located on either side of main side wall portion 40. Flange portions 42,44 are each oriented perpendicular to main side wall portion 40 and, in the assembled orientation of Figure 1, are directed inward toward the opposite side wall (28 or 30), and disposed adjacent end walls 32,34. As shown in Figures 1 and 4, each end wall (32, 34) includes a hand opening 41, which along with the wall portion located thereabove is ideally suited to be used as a handle in order to carry container 10 when assembled and in use.

According to the teachings of the present invention, container 10 includes a latching system (or wall retention system) 50 for retaining side walls (28,30) together with end walls (32,34) when container 10 is oriented in the assembled orientation, as in Figures 1, 7 and 18. Latching system 50 includes a first latch portion 52 on end walls 32, 34 (Figure 11), and a second latch portion 62 disposed on the side walls 28,30 (Figures 18b, 21, 22). Particularly, each end wall 32,34 has a pair of lateral edges 36,38 which include the first latch portion 52 (latch member) extending therefrom. First latch portion 52 is shown as co-planar to its adjacent end wall. First latch portion 52 is disposed at the upper portion of lateral edges 36,38 proximate upper edge 33,35, and includes at least one, and preferably a pair of male latch portions 54,56 such as the dowels or pins having a bulbous portion illustrated herein, the dowels spaced apart from each other. An opening 58 is disposed between dowels 54,56 and an outer member 59 is disposed parallel to lateral edges 36,38 and extends between dowels 54,56. (See Figures 11, 18b.)

With reference to Figures 7 and 22b, second latch portion 62 (latch receiving portion) is formed on the inner surface of inwardly directed flanges 42, 44 of side walls 28,30. Latch receiving portion 62 corresponds to, and mates with latch member 60. As best illustrated in Figure 18, 18a, 18b, latch receiving portion 62

includes a female latch portion 64,66, such as the pair of spaced apart, flexible, deformable spring C-clips 64, 66 for receiving a corresponding dowel 54, 46, respectively, when the walls are moved into the assembled orientation. Upper C-clip 64 has an fixed upper edge 68 integrally formed with side walls 28,30, and a flexible lower edge 70 defining a dowel receiving area 71 having an opening 72 thereto. Lower C-clip 66 has a fixed lower edge 74 (integrally formed with side walls 28,30) and a flexible upper edge 76 defining an opening 78 thereto for a receiving area 75.

Thus, in use, when container 10 is moved from the inwardly folded orientation (Figure 20) to the assembled orientation (Figure 1), side walls 28,30 are rotated upwardly around hinge assembly 80, which stops at an angle substantially perpendicular to bottom panel 14 due many factors, including the interference of base wall surfaces 25,27 (extending between hinge portions 80) with the adjacent lower surfaces of side walls 28,30, the interference with the legs 93 of wall hinge 80 with base 12 during rotation (Figures 11 and 14), and also the configuration of hinge system 80. Subsequently, end walls 32,34 are rotated upwardly around hinge 80' (Figures 15, 15a), wherein the protrusion or bulbous portion 55,57 of dowels 54,56 are inserted via an interference fit and received in the respective openings 72,78 of C-clips 64,66. This interference fit causes lower edge 70 of upper clip 64 to expand and flex downward, thereby allowing dowel 54 be received within dowel receiving or acceptance area 71, under an interference fit. When dowel 54 is disposed in area 71, lower clip edge 50 springs back and returns to its original position, thereby impeding the dowel's 54 movement. Lower C-clip 66 operates similarly, except that upon insertion, upper flexible edge 76 flexes upward for allowing dowel 56 to move past. Thus, end walls 32,34 are prevented from folding outwardly through not only their hinge configuration 80 (see Figure 15), but by their interference with sidewalls 28,30 when assembled. Accordingly, when assembled, latch member 52 is generally co-planar with inner surface of flanges 42, 44 and with latch receiving area 62.

As further illustrated in Figures 8, 18 and 22, inner surfaces 43,45 of flange portions 42,44, also include an anti-rotational portion (proximate latch receiving portion 62) having a member 77, and a recess 79 adjacent member 77, the recess corresponding to latch outer member 59 of end walls 32,34. In the assembled

orientation, latch outer member 59 is received within recess 79, and is sandwiched between member 77 and sidewall panel 28,30 (Figure 22b). Latch outer member 59, through its interference with the anti-rotational portions 77,79, impedes any lateral and rotational movement of sidewalls 28,30 when in the assembled position, particularly in the outward direction beyond 90° or any other predetermined angle.

In use, in order to collapse the assembled walls of container 10, a force (referred to as a kick-down or knock-down force) is applied to the exterior surfaces of end walls 32,34, sufficient to overcome the interference fit of C-clips 54,56, thereby causing dowels 54,56 to push out from opening 72 and release from C-clips 54,56. Thus end walls 32,34 are easily unlatched from the side walls and free to rotate inwardly (Figure 20).

End walls 32,34 pivot inwardly around hinges 80 until they are disposed against bottom wall 14, whereby the upper portion 33, 35 of end walls 32,34 are disposed in the corresponding recesses 19,21 in upper surface 14 of bottom wall 14 (Figure 21). Moreover, end walls 32, 34 have a lower inner surface 31 (Figure 1) shaped to mate with and correspond to the raised portion 17 of floor 14 when in the inwardly folded position. Accordingly, through the use of recesses 19/21 and 31, container 10 provides for a lower profile when nested in the inwardly folded orientation, thus resulting in more efficient stacking height when such containers are stacked together. Recesses 19/21 and 31 allow for a more aggressive nesting increment not found on prior art containers, while still maintaining strength in the base through use of the central raised member 17. Subsequently, side walls 28,30 are rotated inwardly, pivoting around hinges 80, and resting on top of end walls 32,34 (Figure 20). Accordingly, no extra handling is necessary to release the walls, as in the prior art wherein, for example, a user often needed to use both hands to unlock and move a single wall, which was often awkward and inconvenient. Further, as illustrated in Figures 19-20, when in the inwardly collapsed position, end wall 34 rotates away from the base periphery, giving outboard clearance for the flanged portions 42,44 of side wall 28 to engage portion 13 of base 12 when in the inwardly folded position (Figure 20.) Such folding configuration wherein the end

wall is folded inwardly first, and the side wall is rotated from an upstanding base flange, also permits the construction of a taller container.

To return container 10 to the assembled position, side walls 28,30 are raised upwards, pivoting around hinges 80, until they stop upon being oriented perpendicular to base 12 through the aforementioned interference between base and wall, assisted by the hinge system 80, thereby impeding the outward rotation of end walls, and also acting as a stop feature such that the sidewalls are positioned upright do not have to be manually held during the subsequent raising of the end walls. End walls 32,34 are then pivotably raised from base 12 until dowels 54,56 are received by C-clips 64,66 as described above.

As shown in Figures 11, 14, 14a, 15, 15a hinging mechanism 80 includes adjoining base hinge portions 82 (or lower hinge members) and wall hinge portions 92 (or upper hinge members.) Base hinge portions 82 are spaced around the periphery of base 12 and include members 84 having a backdrafted portion 86 with a barbed edge 87 (resembling a hook member 86 having a downwardly directed tooth edge 87) and also having an opening 88 disposed therebehind. Each corresponding wall hinge portion 92 includes a plurality of elongate members 94 or bars extending from the lower edge of the respective side wall 28,30,32,34. Each wall hinge member 94 is substantially cam-shaped in cross-section, as illustrated in Figures 14, 14a. More particularly, member 94 is a semi-circular member having a radially extending projection tooth 96 and a flat surface portion 97 adjacent tooth 96. In order to attach the walls to the base 12 via hinge portions 82,92, each wall hinge member 94 is press fit into base opening 88 and is disposed under hook portion 86. Mounting of wall to base is preferably done when the respective wall is in the inwardly folded orientation (or non-upright orientation) such that tooth 96 of member 94 is directed downward and away from any interference with backdrafted portion 86 (Figure 15a.)

As the wall is raised to the upright assembled position, the movement of tooth 96 is impeded by hook portion 86 due to interference between the parts, such that hook portion 86 hinders the movement of cam member 84 in the vertical

direction. Thus, this feature makes separating the walls from the base while in the upright position relatively difficult. However, as noted above, disassembly may be done with little or no deformation when the wall is away from the upright position and at or proximate to the inwardly folded position. Figures 15, 15a illustrate the hinge system 80' for end walls 32, 34, where reference numerals corresponding to those features in Figures 14, 14a have a prime (') designation. With reference to Figure 15b, it is noted that when tooth 96 is oriented downwardly, the corresponding cam-shaped member 94 can be removed from opening, thereby disassembling the wall portion from base 12.

The resistance of the walls to being outwardly collapsed is illustrated in Figure 14, wherein the wall shown in phantom has an interior force applied thereto, which could be applied manually or in the field if a crate is overfilled with product. Thus, as illustrated in Figure 14, while the upper portion of wall 28 may deform temporarily under a given load, the rotational interference of latch portions 59 and 79 when container 10 is assembled prevents any permanent undesired outward folding of the wall.

In accordance with the present invention, container 10 further includes an improved wall configuration particularly applicable to withstand the knock-down forces to which container 10 may be subjected. The improved wall configuration also serves to counter-act part warpage during the molding and cooling processes. As illustrated in Figures 1, 7, and 9-10, each of side walls 28, 30 and end walls 32, 34 includes, respectively, an upper edge 46, 48, 33, 35. Proximate upper edges 46, 48, 33, 35, each corresponding wall 28, 30, 32, 34 includes an upper portion 100 having a configuration allowing for transferred stiffness and strength across the upper portion (for example, effectively transferring laterally outward a knock-down force which is applied to the area above handle 41 to the latch area.) This configuration also provides for improved strength and warping resistance of the walls. As illustrated representatively in Figure 7, the vertical cross-section through upper portion 100 of wall 28 resembles a wave-form configuration defined by a pattern of alternating rows 102, 103 oriented horizontally, parallel to, and adjacent each other proximate their respective upper edges 46, 48, 33, 35.

As illustrated in Figures 7, 9-10, upper wall portion 100 is a single-walled member and preferably has a continuous undulating wave-like configuration having an inner (inwardly facing) surface 104 defined by a plurality of inwardly directed peaks 106, and an outer (outwardly facing) surface 108 defined by a plurality of outwardly directed peaks 110. Preferably, as shown in Figure 7, upper portion 100 may have peaks 106, 110 which are generally flat, and connected by band connect members (slightly tapered portions 112), to resemble a step wave or modified square wave. To enhance the strength properties of the walls, it is desirous to have as much material on the inner and outer surfaces 104, 108 as possible, and also that such material is generally distributed uniformly away from a central plane 109. By way of example, as illustrated in Figure 7, a plane 109 is shown parallel to and oriented mid-way between surfaces 104, 108, illustrating that approximately half the material forming upper portion 100 is disposed on either side of plane 109, thus allowing for a more uniform distribution of plastic material and weight at the perimeter of the walls, where warping and deformation is most likely to occur, as well placing the most material away from plane 109. Thus, a wall that is 0.5 inch wide will have 50% wall material on one side of plane 109, and 50% inch wall material on the other side. To the contrary, prior art containers having ribs and cross-ribbing in these areas accordingly tend to have an uneven material distribution. In fact, for many containers, the ribs themselves are tapered, being thicker on the inside and smaller on the outside, thereby creating a more uneven material distribution, and thus a greater potential warping and bowing.

Particularly, the present design allows for optimal material distribution at the surfaces of the walls, particularly for container 10 which has walls 32, 34 which are subject to the knock-down type force for unlatching the walls when moved to an inwardly folding position. Figure 7 upper wall portion 100 may also be described as an inner surface 104 having a plurality of alternating inwardly-directed plateaus 106 and outwardly-directed recesses 107, which define a corresponding outer surface 108 having, respectively, a plurality of alternating inwardly-directed recesses 111 and a outwardly-directed plateaus 110. The wave-like design of the upper side and end walls enhances the warping resistance of the side walls by improving the material distribution in upper wall portion 100, and also distributes

strength and force bearing properties laterally across the sidewalls, for example when subject to a kick-down force during disassembly.

Figure 9 is a cross-sectional view taken along the line 9-9 of Figure 6, where band 102 has an outer peak 110 defining outer surface 108. Figure 10 is taken along line 10-10 of Figure 6, showing band 103 with an inner peak 106, defining inner surface 104. As illustrated therein, band 102 has a peak 106 with a flat profile directed inward (Figure 10) and band 103 has a peak 110 with a flat profile directed outward (Figure 9). This design again produces a more even material distribution between the inner and outer surfaces of the relevant component, in this case walls 28,30,32,34 as well as more material placed as far from the center plane 109.

With respect to the venting holes 11, container 10 according to the present invention is particularly well-suited for storing bananas therein. Central portions 47, 49 of side and end walls, respectively, generally serve as the locations of contact for bananas which are generally stored in container 10 in a "hands down" orientation, with their tips and crowns disposed downward (but of course may also be stored in the "hands up" position.) It is preferable for the bananas to contact a solid and continuous construction of these portions of side walls 28,30 and end walls 32,34, which therefore increases the surface area of container 10 which is otherwise capable of submitting an opposite reactive force against the bananas when positioned in container 10. The bananas, accordingly, are shaped and oriented such that they do generally not contact the venting holes disposed on the upper and lower portions of the side and end walls.

It is understood, of course, that while the forms of the invention herein shown and described include the best mode contemplated for carrying out the present invention, they are not intended to illustrate all possible forms thereof. It will also be understood that the words used are descriptive rather than limiting, and that various changes may be made without departing from the spirit or scope of the invention as claimed below.

What Is Claimed Is:

1. A collapsible container, comprising:
 - a floor member having first and second pairs of opposed edges;
 - a first pair of opposing side walls each pivotably attached to the first
 - 5 pair of opposed edges of the base, each of the first pair of opposing side walls having a pair of lateral edges, each having a latch member extending therefrom; and
 - a second pair of opposed side walls each pivotably attached to a corresponding one of the second pair of opposed edges of the base, each of the second pair of opposed side walls having a pair of opposed lateral flanges inwardly
 - 10 depending therefrom and formed integrally therewith, each lateral flange having an inner surface with a latch receiving portion formed therein, the latch receiving portion including at least one clip member having a spring portion flexible between a first position and a second position for accepting the latch member,
 - wherein when the container is oriented in an assembled position, the
 - 15 at least one clip member receives a corresponding latch member, and wherein to move the container to an inwardly collapsed position from the assembled position, a force is exerted against an exterior surface of each of the first pair of opposed sidewalls, the force sufficient for the latch member to overcome the spring portion and be released from the at least one clip member.
- 20 2. The collapsible container of claim 1, wherein when the container is oriented in the inwardly collapsed position, the first pair of opposing side walls are pivotably folded inward adjacent the base, and the second pair of opposing sidewalls are pivotably folded inward such that the first pair of opposed side walls is layered between the second pair of opposed side walls and the base.
- 25 3. A collapsible container orientable between an assembled position and an inwardly collapsed position, comprising:
 - a base member having a floor with a pair of opposed upstanding flanges integrally formed therewith, the upstanding flanges having an upper surface;
 - a pair of first opposed walls pivotably mounted to the base, each of
 - 30 the pair of first opposed walls having side edges with at least one latch portion

extending laterally therefrom, the latch portion including at least one latch member;
and

5 a pair of second opposed side walls pivotably attached to a corresponding upstanding flange proximate the upper surface thereof, each of the first pair of opposed side walls having a pair of opposed, inwardly directed flanges having an inner surface with a latch receiving area formed therein, the latch receiving area defined by at least one latch acceptance member having a flexible portion for receiving a corresponding latch member therein in an interference fit when the container is oriented in the assembled position, and wherein to move the container
10 to the collapsed position, a force sufficient to overcome the interference fit is applied to an exterior surface of each of the first pair of opposed side walls.

4. The collapsible container of claim 3, wherein the base includes a periphery having a plurality of lower hinge members, each lower hinge member having a hook portion with a downwardly directed edge, and each of the pairs of first
15 and second opposed sidewalls having a plurality of corresponding upper hinge members extending from a lower edge thereof, each upper hinge member having a cam-shaped member for engaging the hook portion, such that as the container is moved from the inwardly collapsed position to the assembled position, the edge of the hook member limits the vertical movement of the cam-shaped member, thereby
20 preventing each of the pairs of first and second opposed sidewalls from separating from the base when in the assembled position.

5. A foldable container orientable in an assembled position and an inwardly folded position, comprising:

25 a bottom panel having a pair of integrally formed opposed upstanding flanged edges and a pair of opposed edges;

a pair of opposed end walls pivotably mounted to the pair of opposed edges, each of the opposed end walls having a latching member extending from a corresponding lateral edge of the end wall and co-planar with the end wall; and

30 a pair of opposed side walls, each pivotably mounted to a corresponding upstanding flanged edge and having a U-shaped cross-section including a longer main wall portion and a pair of relatively shorter flanged portions

attached to the main wall portion and inwardly directed therefrom, each flanged portion having an inner surface with a latch receiving portion formed therein for receiving the pair of latching member in an interference fit, wherein when the container is in the assembled position, the latching member is substantially co-planar with the inner surface of the flanged portion.

6. The foldable container of claim 5, wherein the pair of opposed end walls includes an anti-rotation member which engages the inner surface of the flanged portion when the container is in the assembled position in order to impede rotation movement of the pair of opposed side walls.

10 7. A collapsible container, comprising:
a base having first and second pairs of opposing edges, one of the first and second pairs of opposing surfaces defined by an upstanding base wall, and each of the first and second pairs of opposing edges including a plurality of lower hinge members, each lower hinge members defined by an clearance opening and an adjacent hook portion having a downwardly directed edge; and

15 first and second pair of opposed side walls, each having at least one upper hinge member having a bar with a projection extending therefrom, each of the second pair of opposed side walls mounted to a corresponding upstanding base wall and having a pair of opposed lateral flanges inwardly depending therefrom and integral therewith, each lateral flange having a latch receiving portion formed therein, each of the first pair of opposed side walls each having a pair of opposing lateral edges, each lateral edge having a latch member extending therefrom,

20 wherein when the container is oriented in an assembled position, each latch receiving portion receives a latch member therein, and the projection of the upper hinge member engages the downward edge of the hook portion, thereby impeding the movement of the sidewalls outward beyond the assembled position.

25 8. A collapsible container comprising:
a base member; and
first and second pairs of opposed side walls, each pivotably attached to a periphery of the base member and each having an upper surface, wherein at

least one of the first and second pairs of opposed side walls includes an upper wall portion having an interior surface and an exterior surface, the upper wall portion including at least one first row portion and at least one second row portion, each of the first and second row members extending at least partially across the length of the upper wall portion and oriented substantially parallel to the upper surface of the sidewall, each of the first and second row portions further having a first surface and second surface co-planar with the interior and exterior surface, respectively, of the upper wall portion, wherein the first row portion has a peaked first surface and recessed second surface, and the second row portion has recessed first surface and a peaked second surface.

9. A wall structure for a container, the wall structure having an inner surface and an opposed outer surface, the wall structure comprising:
an upper edge;
a plurality of row portions extending at least partially across the length of the wall structure proximate the upper edge and oriented substantially parallel thereto wherein a first of the plurality of row portions has an interior surface defining the inner surface of the wall structure, and an recessed outer surface defining the outer surface of the wall structure; and
a second of the plurality of rows is disposed parallel to the first row portion and has an exterior surface and a recessed interior surface.

10. A collapsible container orientable between an assembled position and an inwardly folded position, the container comprising:
a floor member;
a first pair of opposed side walls having a first latch portion including at least one latch member; and
a second pair of opposed side walls having a second latch portion including a flexible clip portion having a latch member acceptance area and a flex portion, wherein when the container is moved from the inwardly folded position to the assembled position, the second pair of opposed side walls is rotated upward until it is oriented substantially perpendicular to the base, and the first pair of opposed side walls is rotated upwardly such that the at least one latch member is inserted into the

opening of the flex portion, thereby expanding it until is it received within the latch member receiving area and the flex portion returns to its rest position, impeding the release of the at least one latch member.

11. The collapsible container of claim 10, wherein the at least one
5 latch member is a dowel member having a bulbous head for being received by the clip portion in an interference fit.

12. The collapsible container of claim 10, wherein the flexible clip portion is a C-shaped clip member and the flex portion is defined by an end of the C-shaped clip..

10 13. A collapsible container having inwardly folding walls, the container comprising:

a base member having a first hinge portion disposed proximate a periphery of the base member, the first hinge portion having a downstanding arcuate member with an first edge extending downwardly therefrom; and

15 a first and second pair of opposed sidewalls having a second hinge portion pivotably attached to the first hinge portion of the base, wherein the second hinge portion comprises a semi-circular member having a edge extending therefrom such that is to assemble the side walls and the base, each second hinge portion is received by the first hinge portion, and wherein when the wall is moved to its
20 assembled position, the tooth of the second hinge portion is rotated to contact the first inner tooth of the first hinge portion, such that an interference fit exists between the teeth, preventing the walls from separating from the base.

14. A collapsible container adapted to move between a collapsed orientation position and an assembled orientation, comprising:

25 a base having first and second pairs of opposed edges;

a first pair of opposed side walls each pivotably attached to a corresponding one of the first pairs of opposed edges of the base, each of the first pair of opposed side walls having a pair of opposed lateral edges, each lateral edge having a latch member disposed thereon; and

a second pair of opposed side walls each pivotably attached to a corresponding one of the second pair of opposed edges of the base, each of the second pair of opposed side walls having a pair of opposed flanges inwardly depending therefrom, each flange having a surface with at least one latch receiving member formed therein having a flexible portion,

wherein when the container is moved from the collapsed orientation to the assembled orientation, each wall rotates upward such that the at least one latch receiving member receives by interference a corresponding latch member thereby displacing the flexible portion from a rest position to the second position, and wherein when the container is in the assembled position, the flexible portion returns to the rest position for securing the latch member.

15. The collapsible container of claim 14, wherein when the container is oriented in the collapsed position, the first and second pairs of opposed side walls are folded inward so that one of the first and second pairs of opposed side walls is layered between the other of the first and second pairs of opposed side walls and the base.

16. The collapsible container of claim 14, wherein the first and second pairs of opposed edges include a plurality of lower hinge members having an hinge opening at each end for pivotably receiving therein a pivot member disposed on a corresponding side wall.

17. A collapsible container orientable between an assembled position and a collapsed position, comprising:

a base having a pair of opposed end edges and a pair of opposed side edges extending between the pair of opposed end edges;

a pair of opposed end walls pivotably attached to a corresponding one of the opposed end edges of the base, each opposed end wall having a lateral edge and a latch member disposed thereon; and

a pair of opposed side walls each having a pair of flanges inwardly depending therefrom, the flanges having an inwardly directed surface with a flexible clip portion having an expandable opening portion such that as the container is

rotated from the collapsed position to the assembled position, the latch member is secured by the clip portion in the assembled position.

18. A wall structure for a container, the wall structure comprising:
an upper wall portion having an inner surface and an outer surface,
5 the upper wall portion including a plurality of alternating row members extending at least partially across the length of the wall structure proximate an upper surface of the wall structure and oriented substantially parallel thereto, each of the plurality of row members having a first surface and second surface co-planar with the inner and outer surface, respectively, of the upper wall portion, wherein at least one of the
10 plurality of row members has a peaked first surface and recessed second surface, and an other of the plurality of row members has a recessed first surface and a peaked second surface, and members extending between the adjacent first and second peak.

19. The wall structure of claim 18, wherein adjacent ones of said peaked first surfaces define a recessed first surface therebetween.

- 15 20. The wall structure of claim 18, wherein adjacent ones of said peaked second surfaces define a recessed second surface therebetween.

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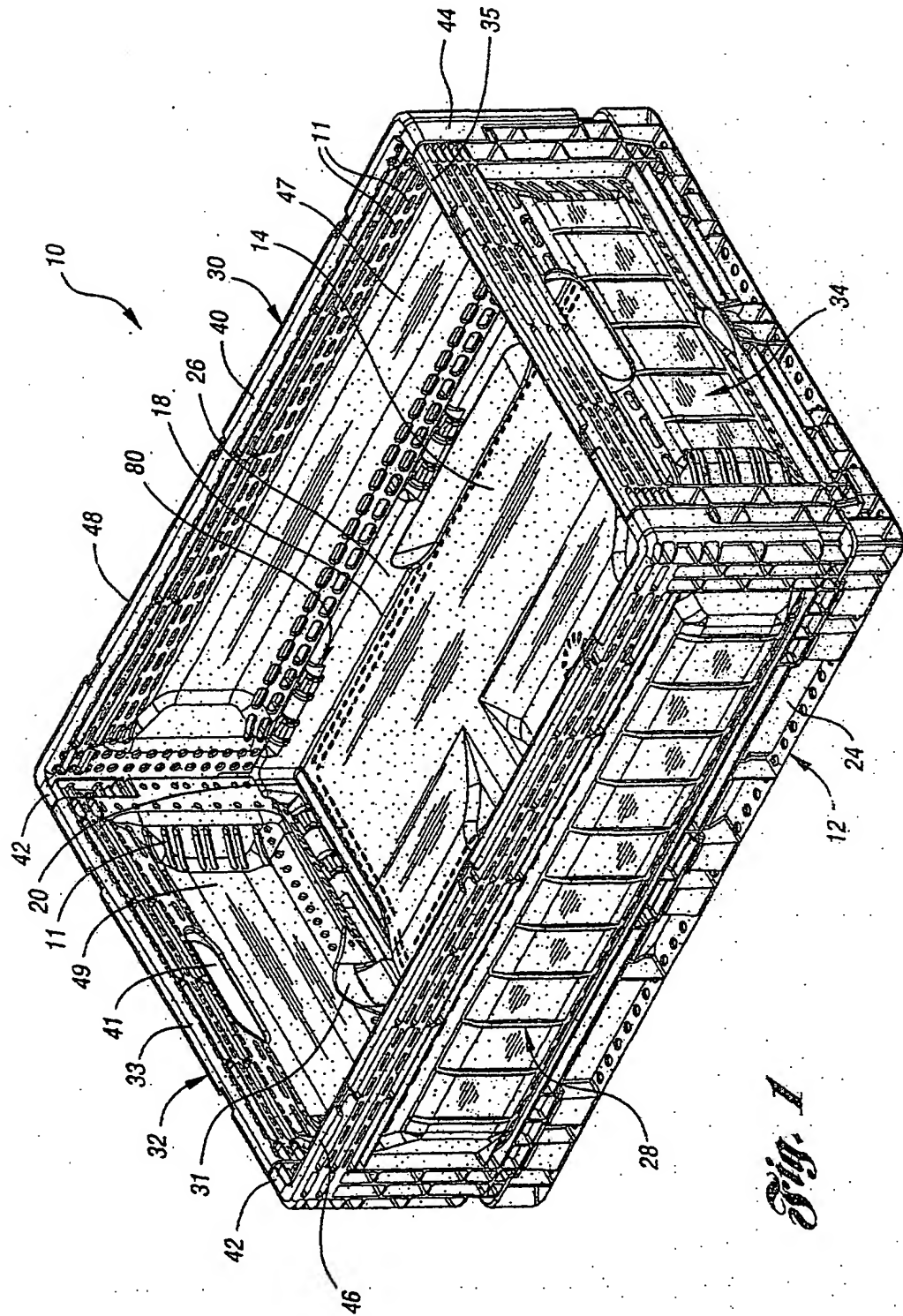
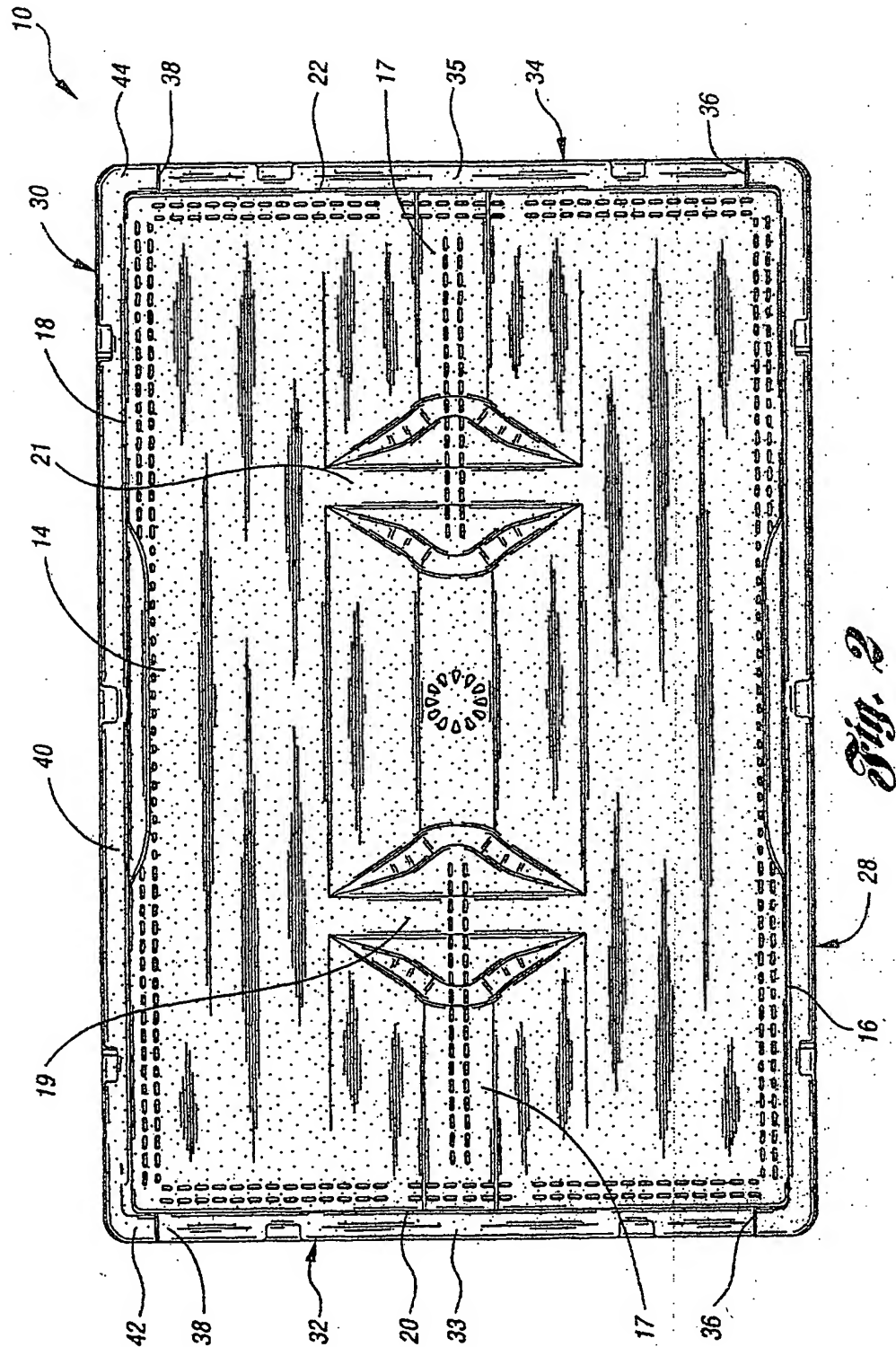
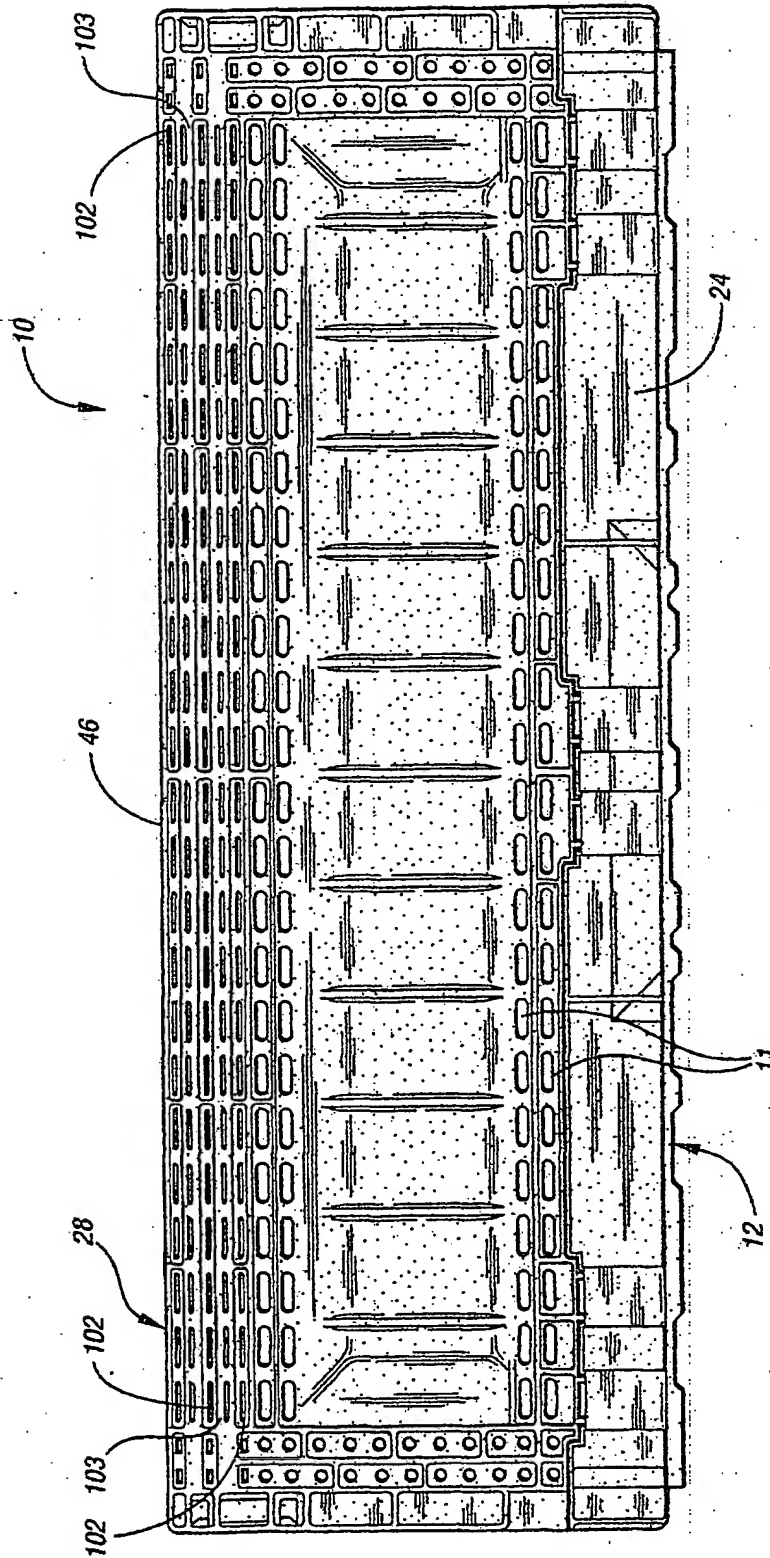


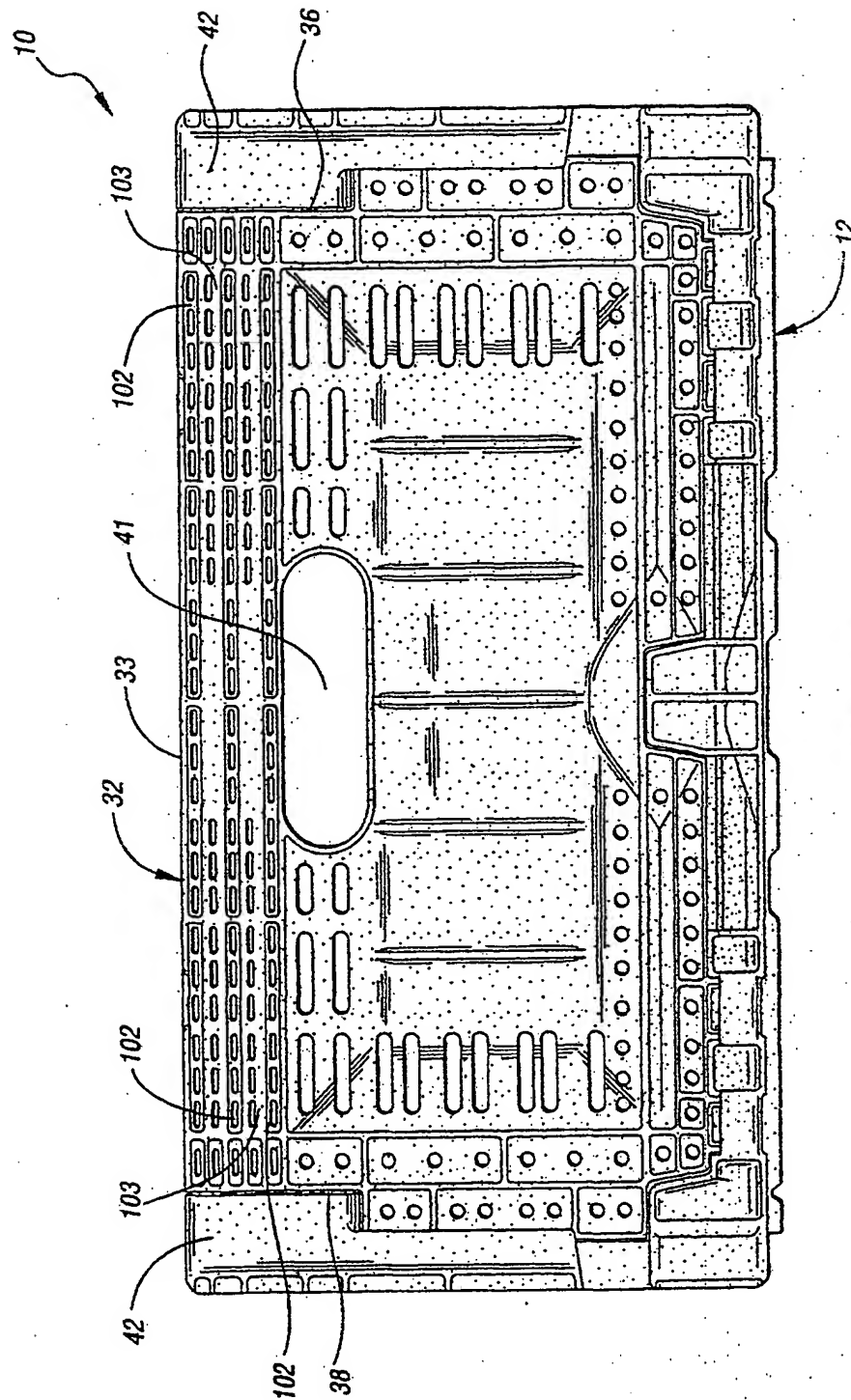
Fig. 1

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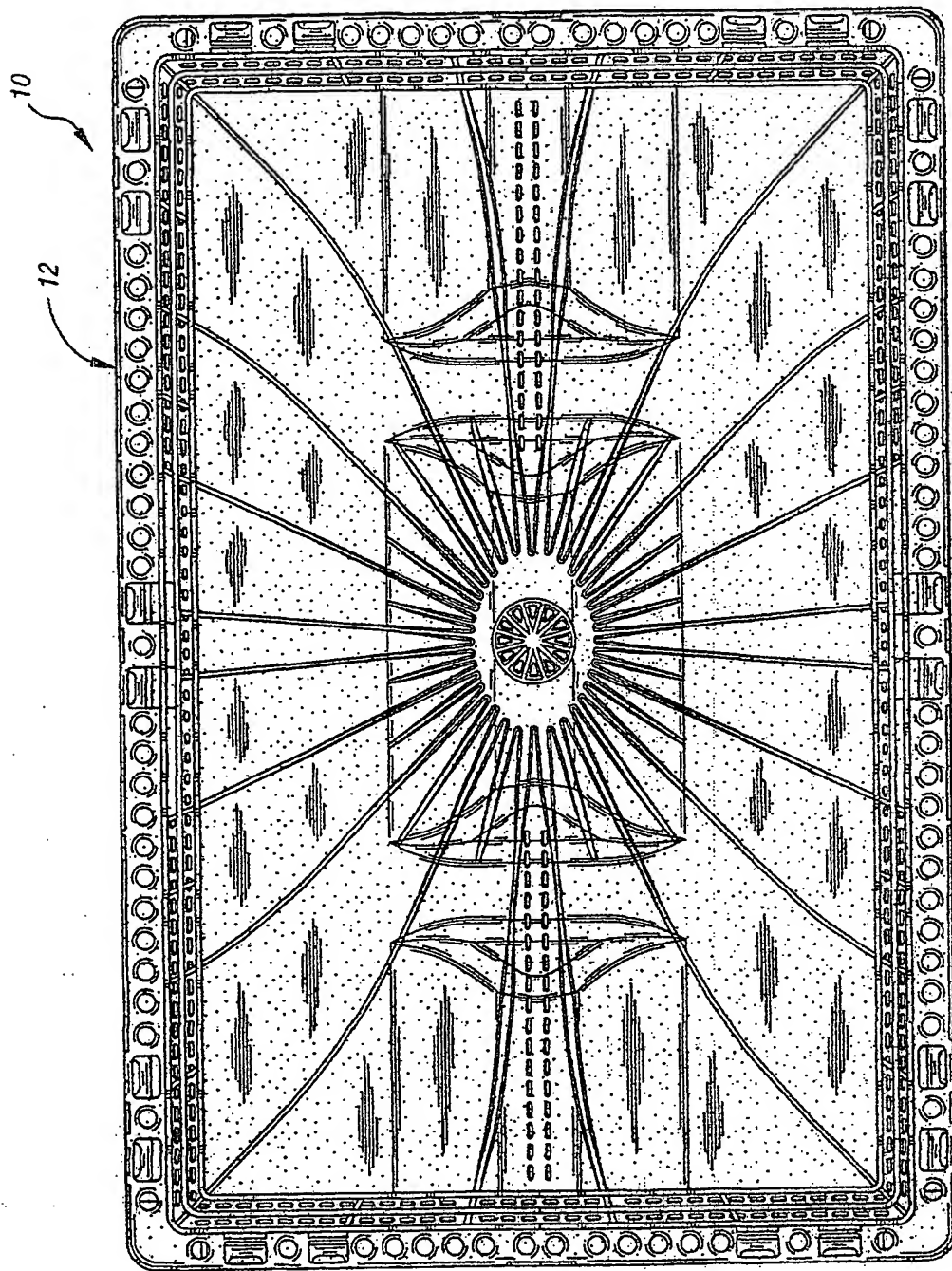
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*Fig. 3*



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*Fig. 5*

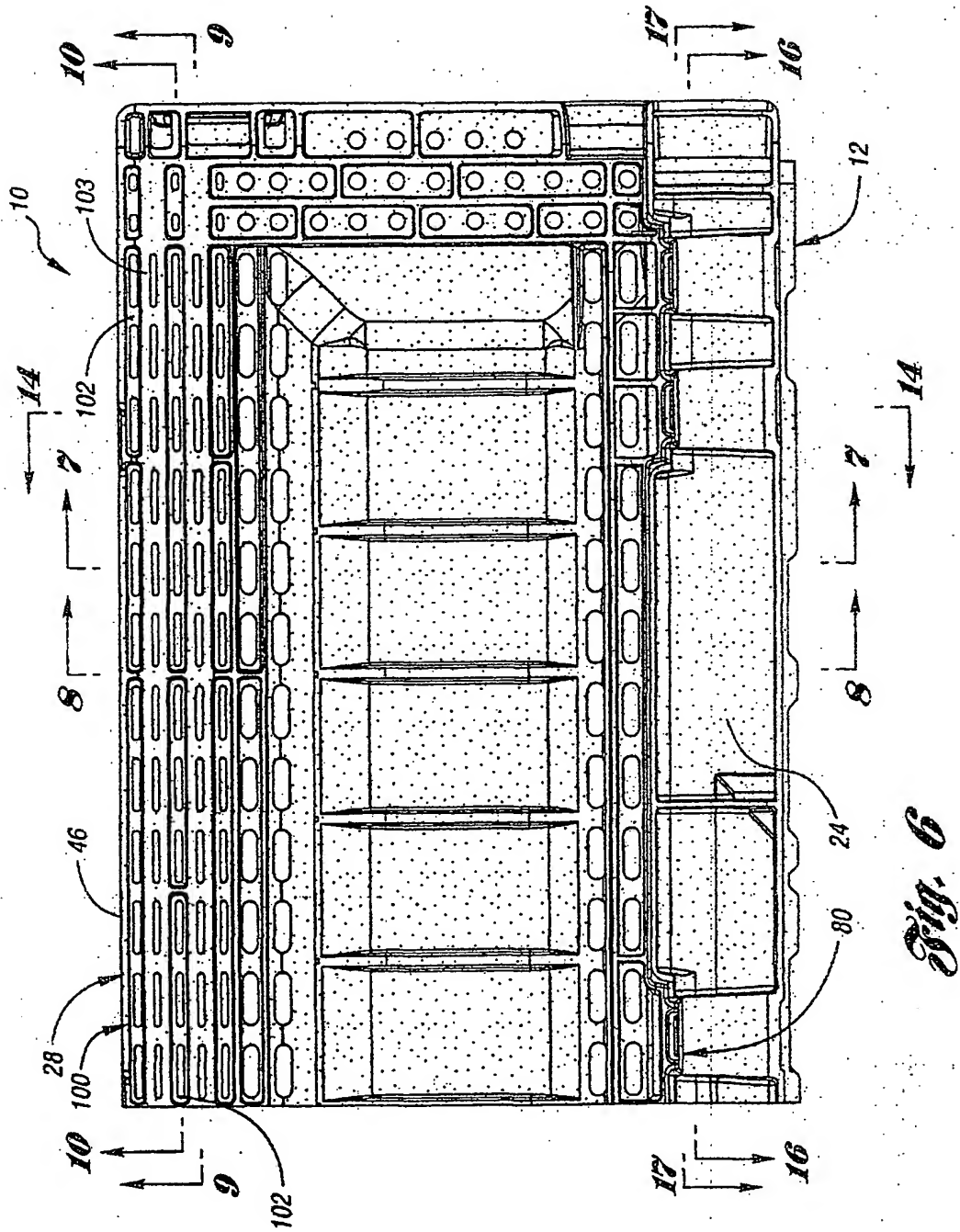
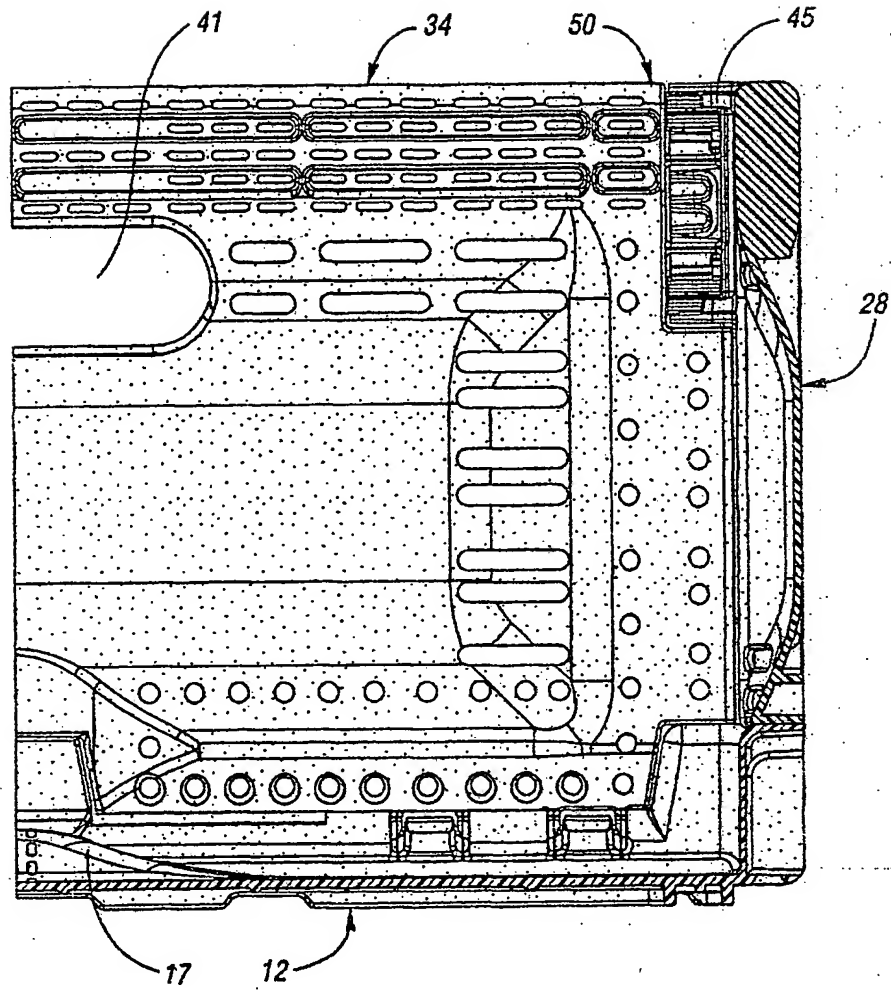
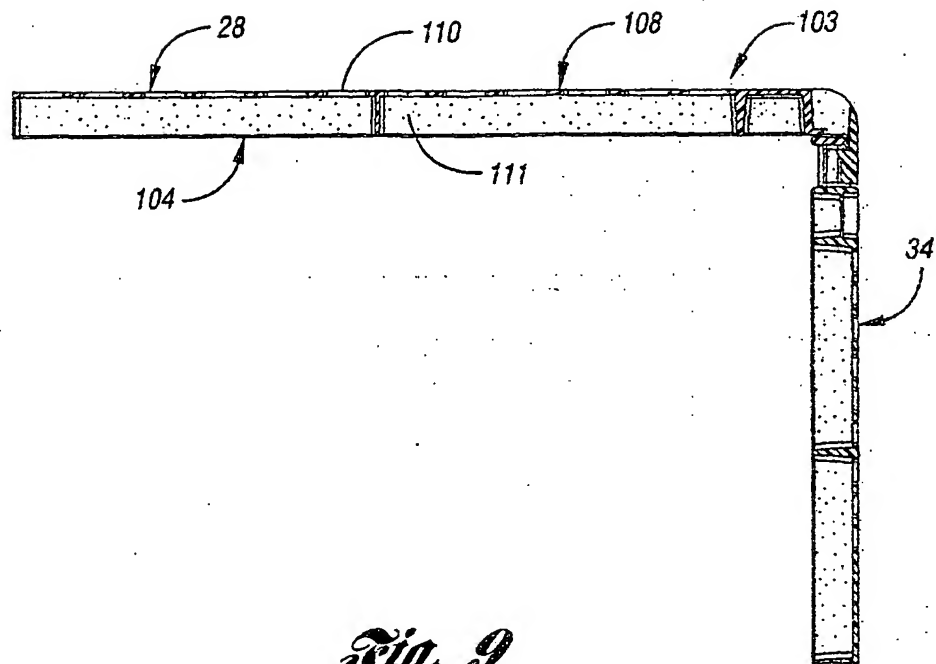
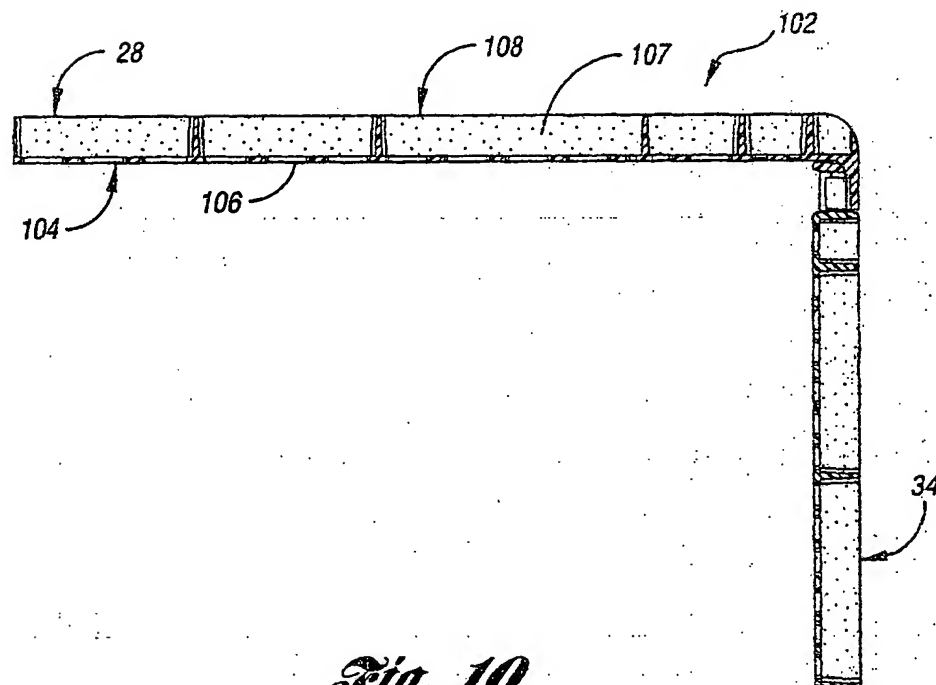


Fig. 7

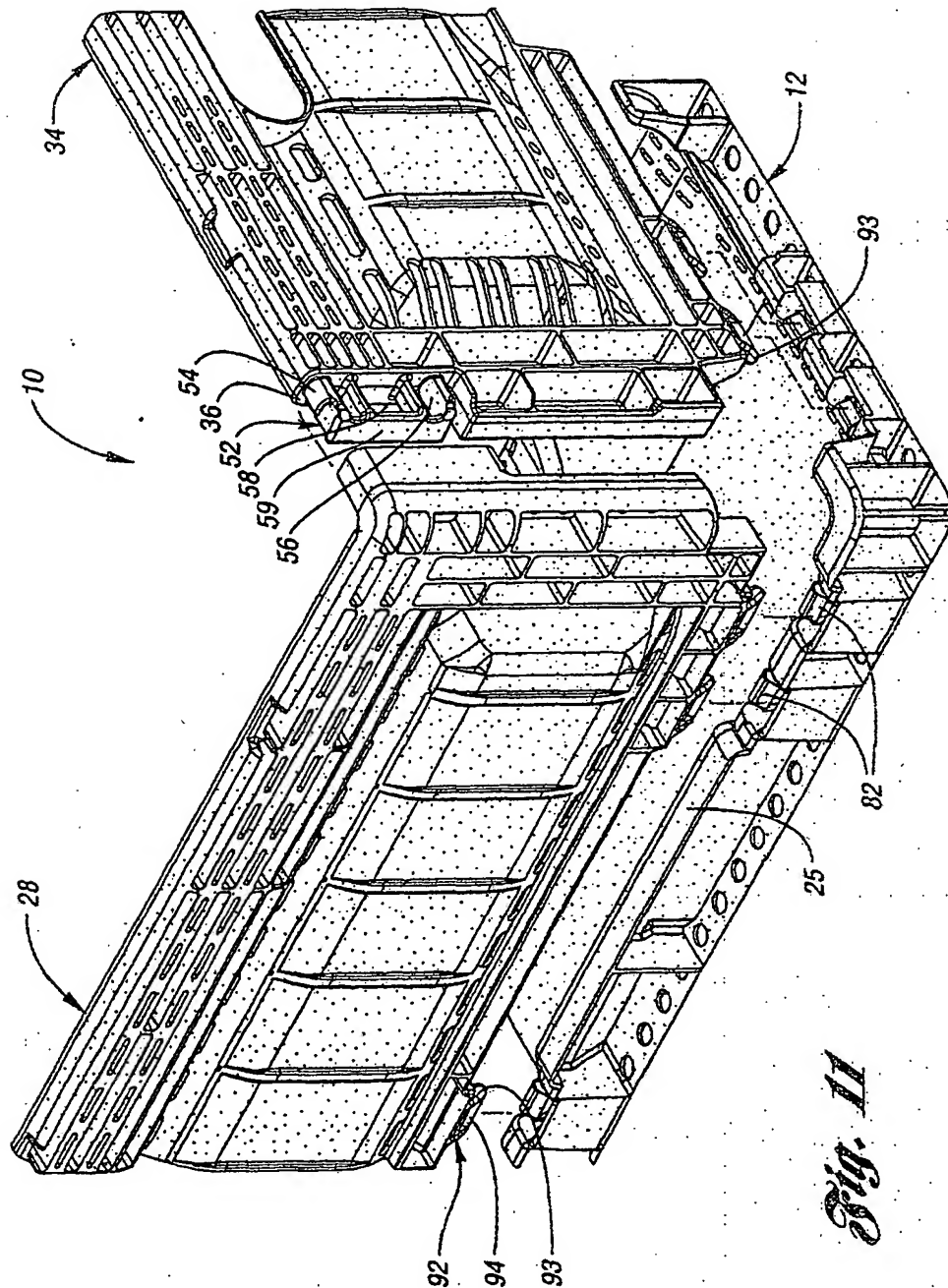
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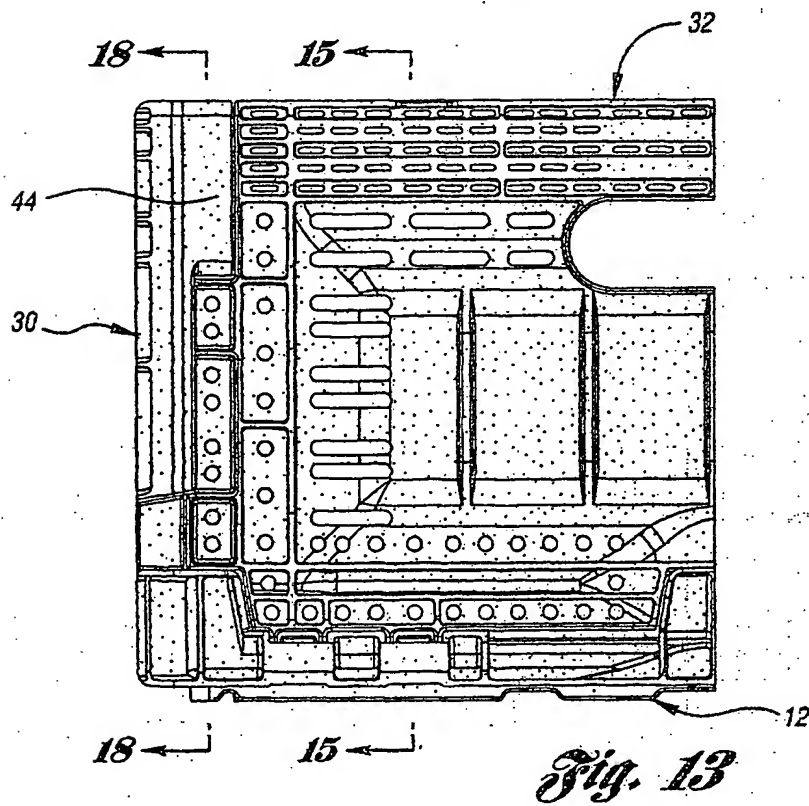
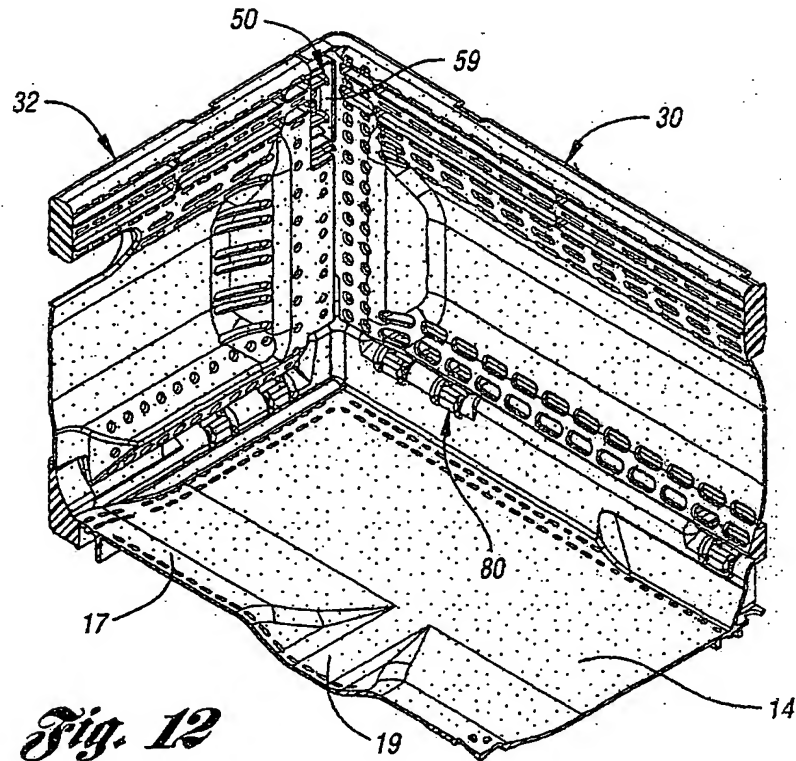
*Fig. 8*

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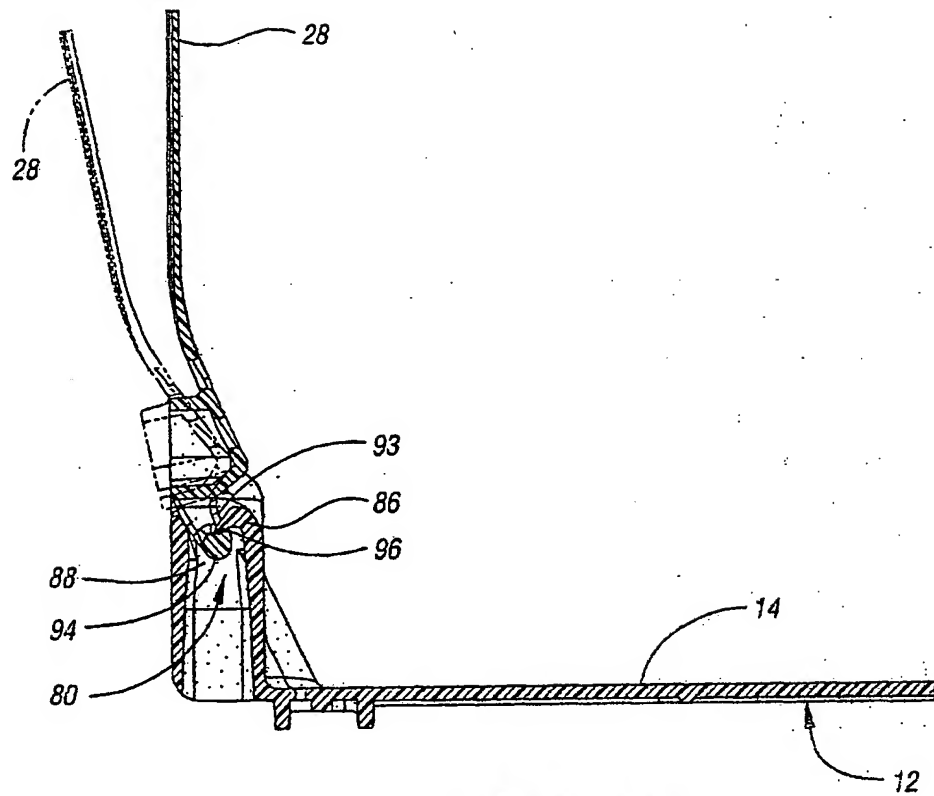
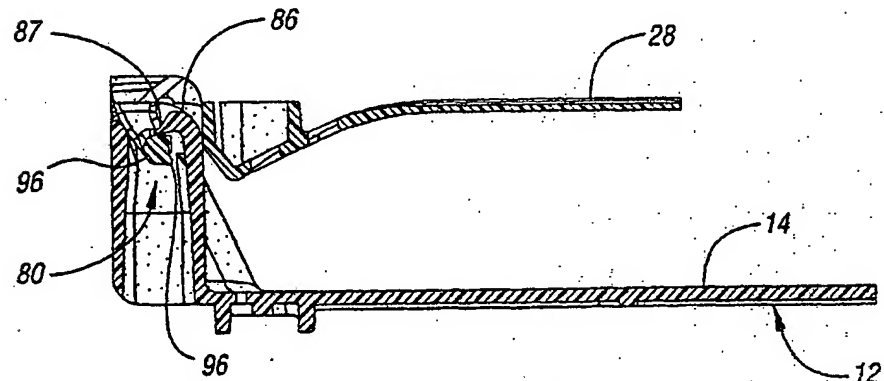
*Fig. 9**Fig. 10*

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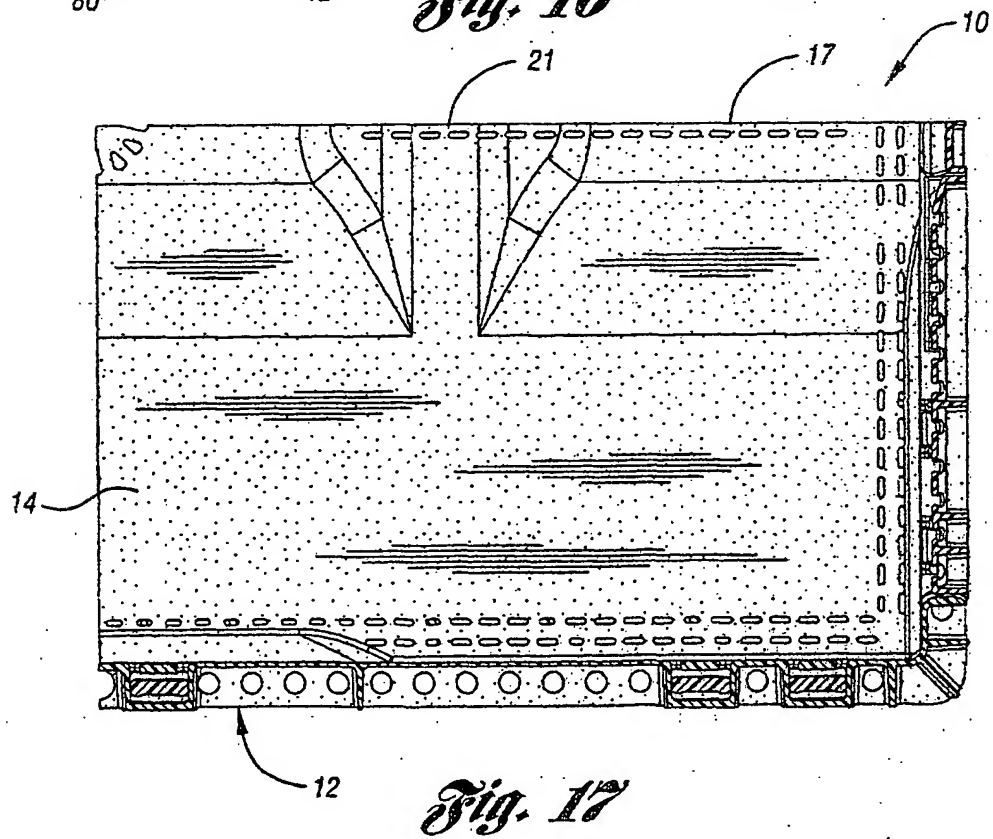
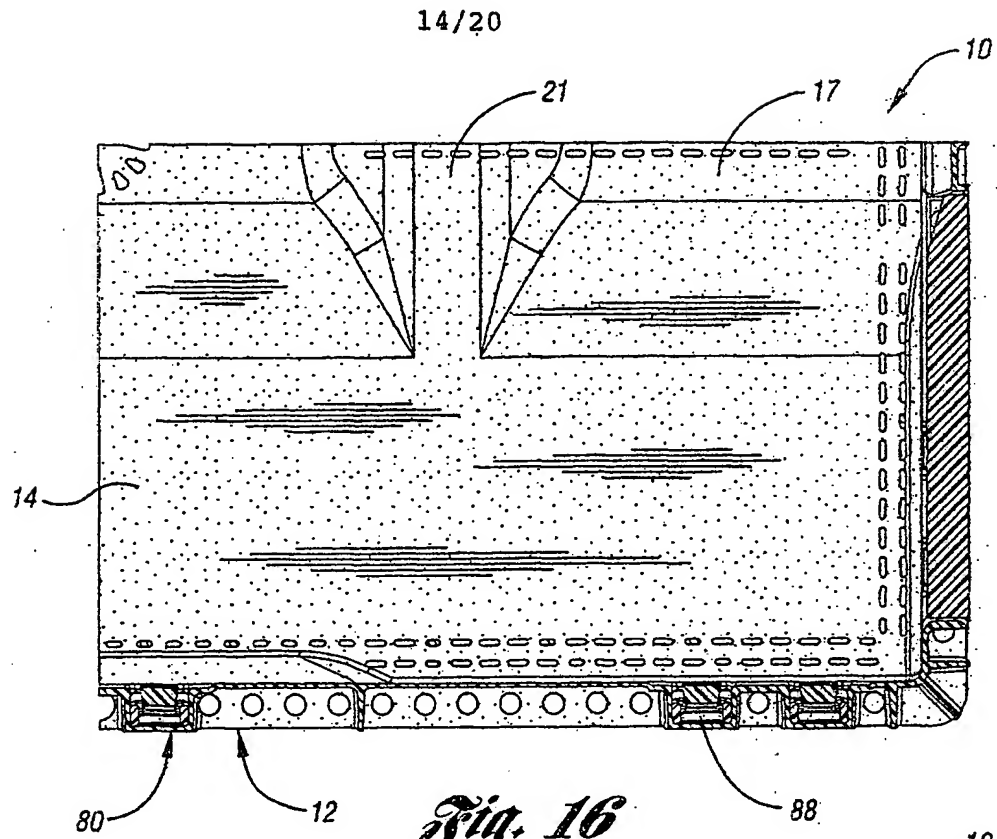




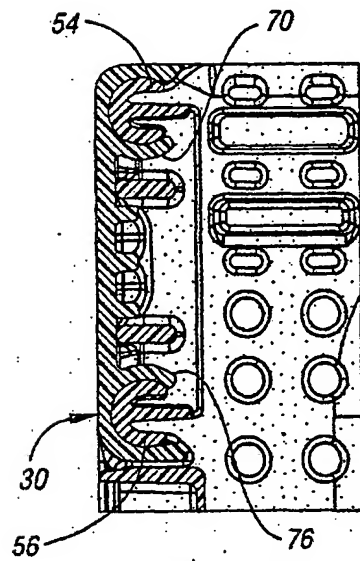
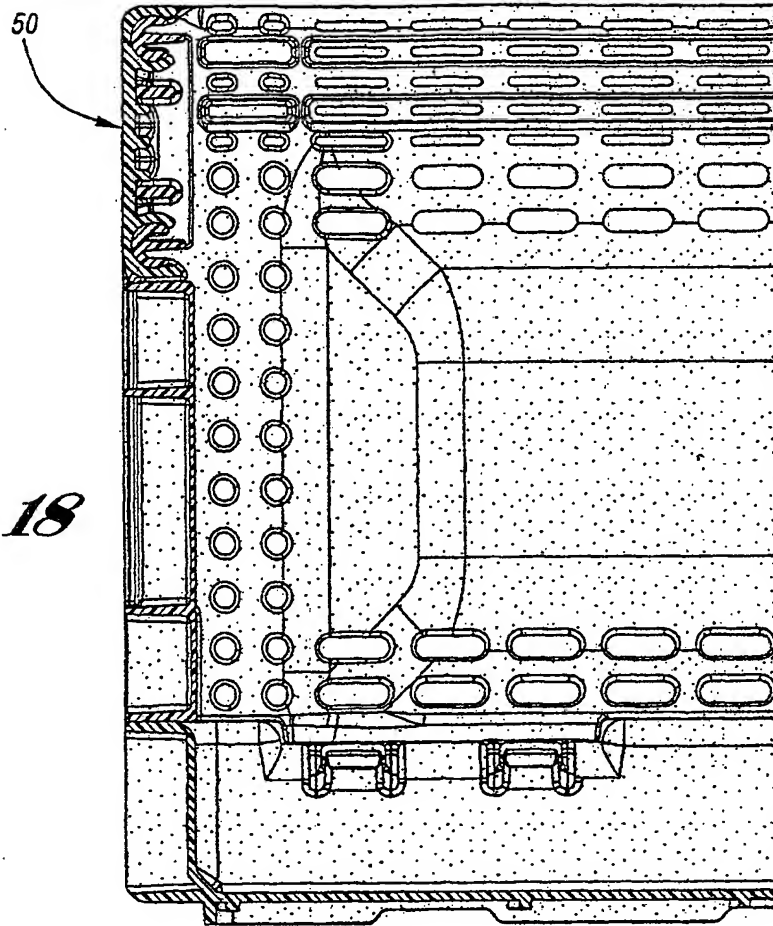
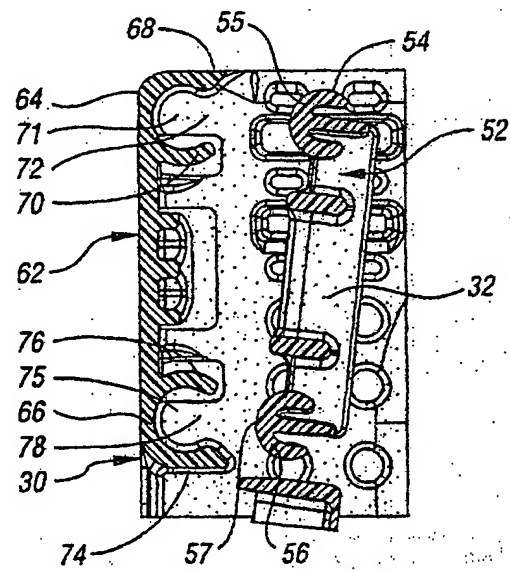
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*Fig. 14**Fig. 14a*

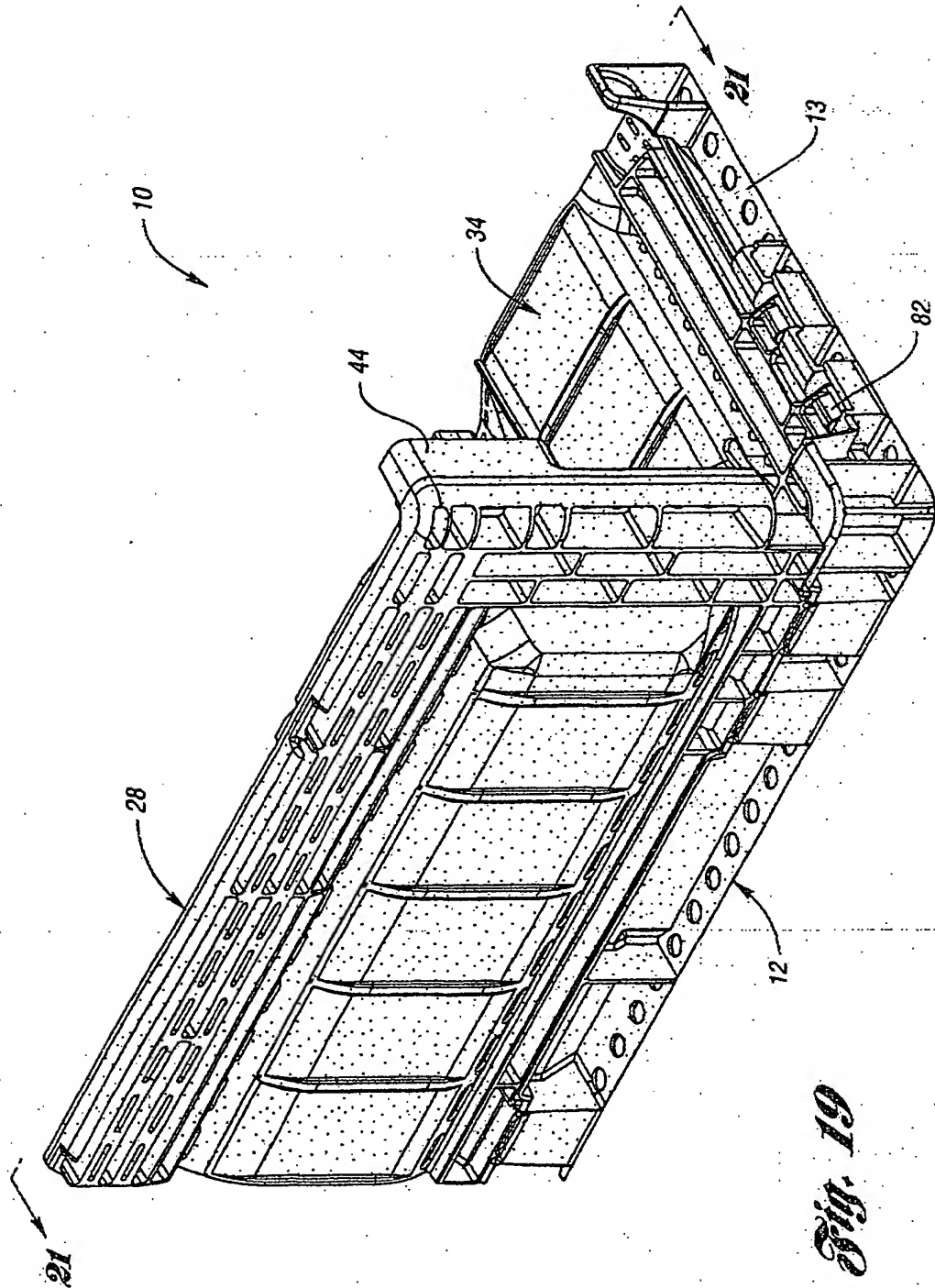




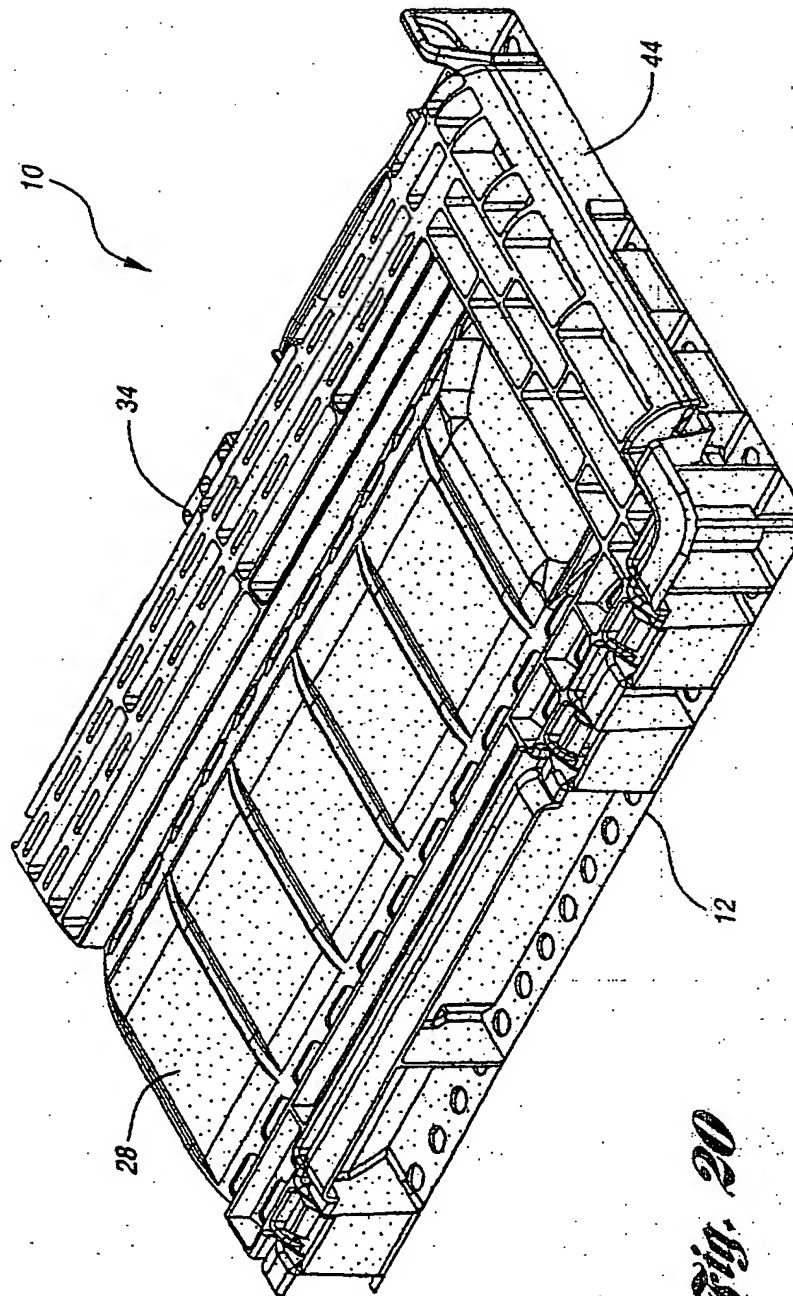
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Fig. 18*Fig. 18a**Fig. 18b*

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*Fig. 19*

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*Fig. 20*

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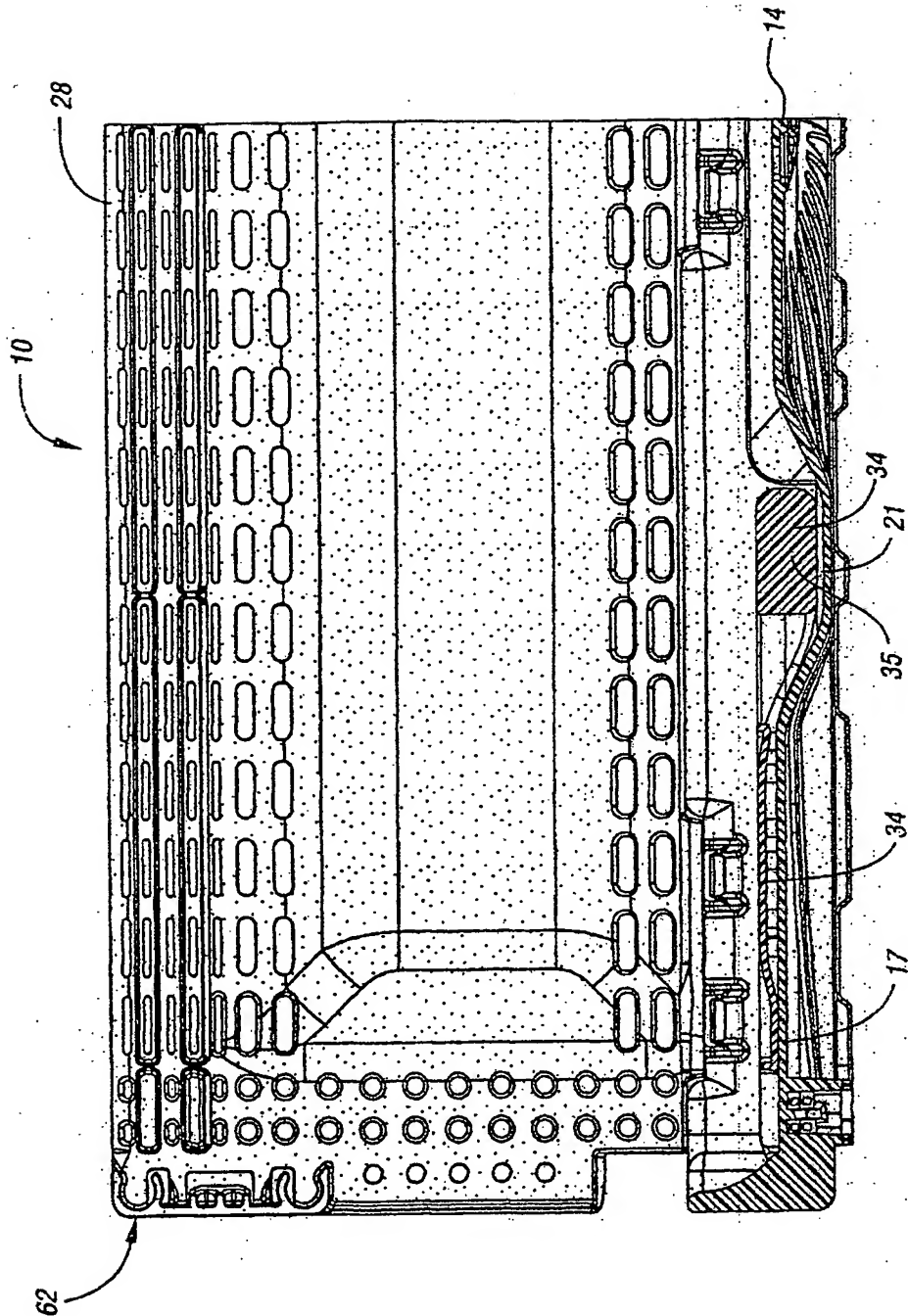
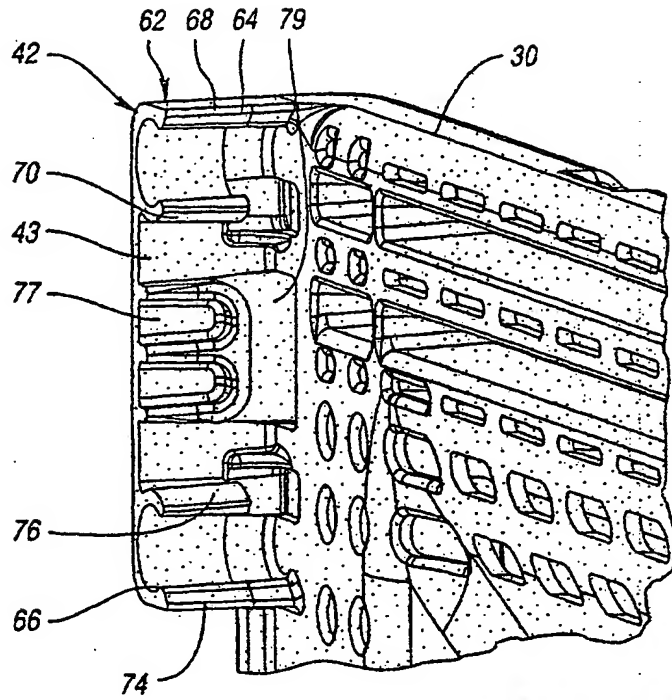
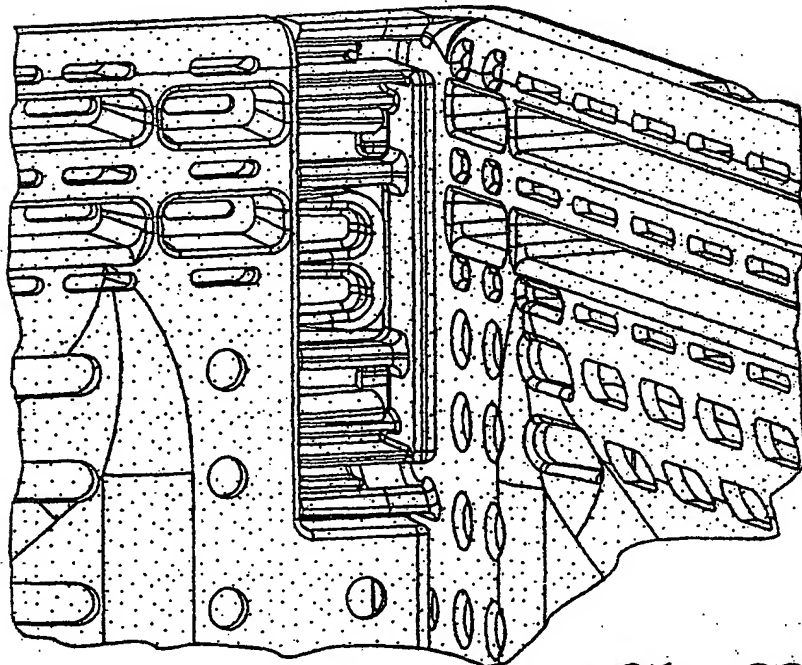
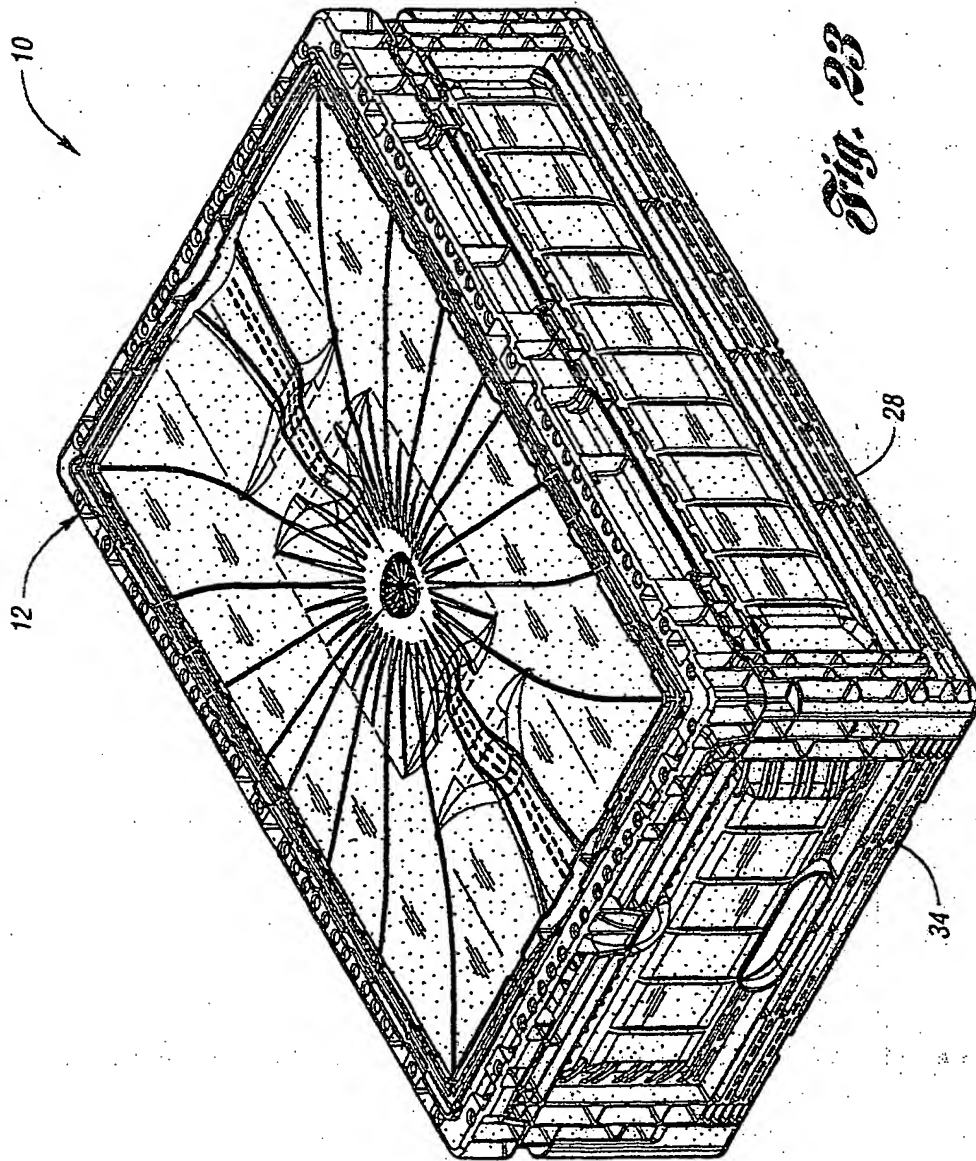


Fig. 21

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*Fig. 22a**Fig. 22b*



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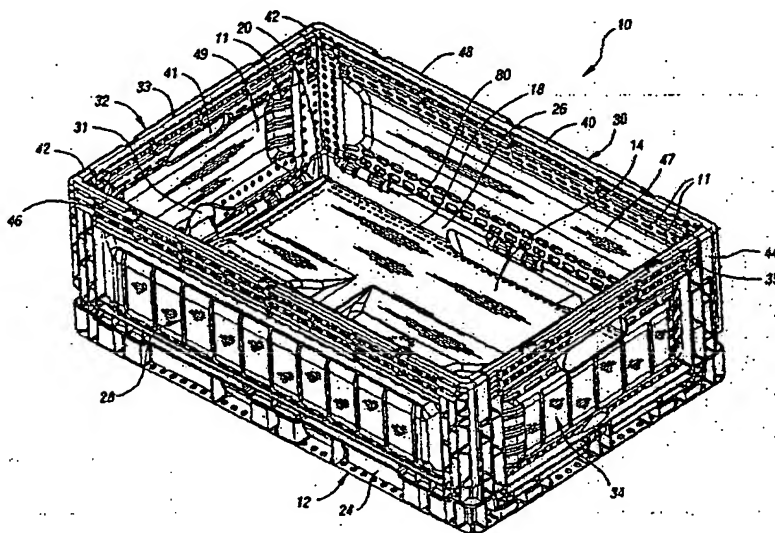
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- (71) Applicant (for all designated States except US): REHRIG PACIFIC COMPANY [US/US]; 4010 East 26th Street, Los Angeles, CA 90023 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): OVERHOLT, Trenton, M. [US/US]; 129 12th Street, Manhattan Beach, CA 90266 (US).
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[Continued on next page]

(54) Title: COLLAPSIBLE CONTAINER



(57) Abstract: A collapsible container (10) comprises a floor (14) having first (16, 18) and second pairs (20, 22) of opposed edges, a first pair of opposing side walls (28, 30) attach to the first pair of edges (16, 18), each of the first pair of side walls (28, 30) have a pair of lateral edges and a latch member (52) extending therefrom. A second pair of side walls (32, 34) attach to the second pair of opposed edges of the base (20, 22), each of the second pair of side walls (32, 34) have a pair lateral flanges (24, 26) inwardly depending therefrom and formed integrally therewith. Each lateral flange (24, 26) has a latch receiving portion (62) for accepting the latch member (52) in an assembly position.

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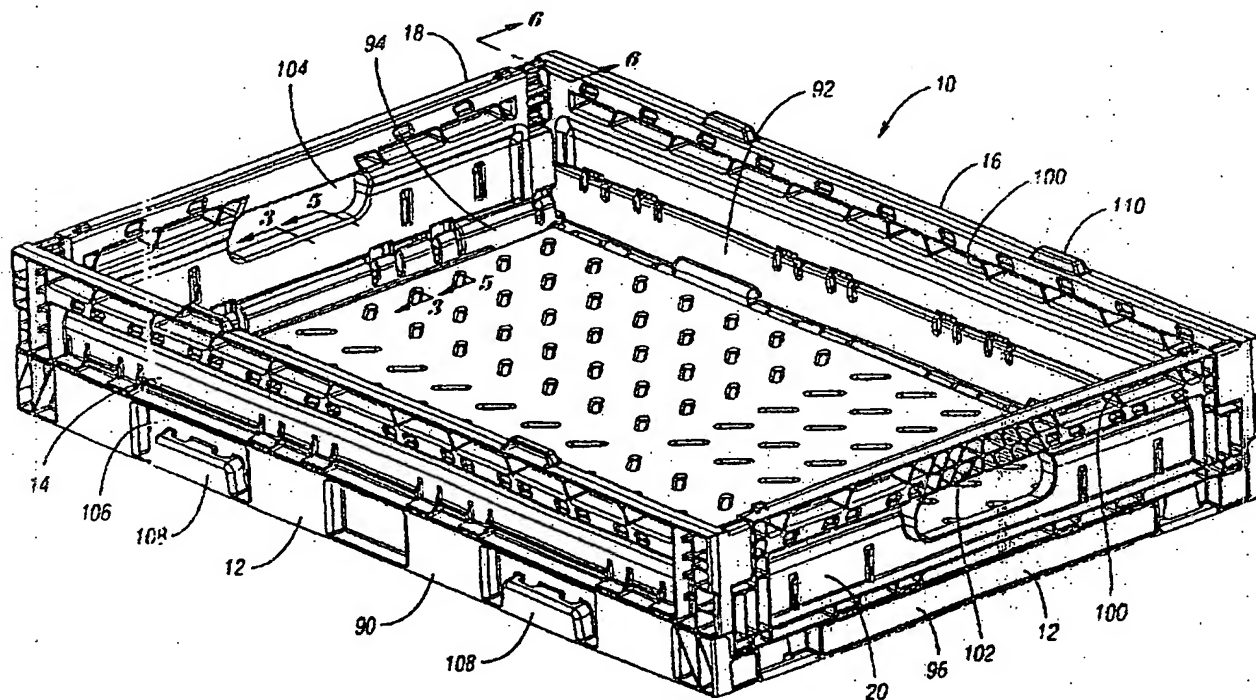
(71) Demandeur/Applicant:
REHRIG PACIFIC COMPANY, US

(72) Inventeurs/Inventors:
APPS, WILLIAM, US
GRUBER, ROBERT, US

(74) Agent: MACRAE & CO.

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(54) Title: COLLAPSIBLE CONTAINER



(57) Abrégé/Abstract:

A collapsible container (10) has a base (12) having a lower hinge portion which includes a first lower hinge portion (32) and a second lower hinge portion (34). The container also included a plurality of upstanding side walls (14, 16, 18, 20) attached to the base having an upper hinge portion extending downwardly. The upper hinge portion includes a first elongate upper hinge portion (24) and a second elongate upper hinge portion (28). The first lower hinge portion includes a first opening (38) for receiving the first elongate upper hinge portion therein and also includes a flange (40) for securing the first upper hinge portion thereunder. The second lower hinge portion includes a second opening (44) correspondingly sized to receive the second elongate upper hinge member therein for limiting lateral movement between the side walls and the base.

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COLLAPSIBLE CONTAINER

BACKGROUND OF THE INVENTION

1. Field of the Invention

5 The present invention relates to a collapsible container for storing and handling goods.

2. Background Art

10 Typical collapsible containers have a base member and four attached walls which fold relative to the base member by way of hinges. The walls are received by the base member to allow for relative pivoting between the walls and the base member. However, when the walls are assembled to the base, there often exists some movement or "play" between the wall and base after assembly. This is attributable to the existence of a relatively large amount of clearance in the hinge receiving area of the base which allows the wall to be inserted and also detached from the base member.

15 Further, the walls are usually attached to each other by way of latching mechanisms. While present latching mechanisms are functional, they may not provide adjacent side walls with both a secure attachment when in the assembled position, and also the capability to become unlatched efficiently by a user in order to move to the folded position. Accordingly, an improved collapsible crate is desired which has a hinge which securely mounts the walls to the base with nominal or no resulting play therebetween. The collapsible container should also provide a latch mechanism which is secure but is also unlatched with minimal and efficient handling and user effort.

SUMMARY OF THE INVENTION

25 It is an object according to the present invention to provide a collapsible container having a hinge assembly that impedes any post-assembly relative movement between the walls and the base.

It is another object according to the present invention to provide a collapsible container having a latch mechanism which provides for a secure assembled container, but also is capable of being unlatched with minimal handling and sufficient force.

5 In keeping with the goals and objects of the present invention, a collapsible container is provided which has a base with a lower hinge portion which includes a first lower hinge portion and a second lower hinge portion. The container also includes a plurality of upstanding side walls attached to the base having an upper hinge portion extending downwardly. The upper hinge portion includes a first elongate upper hinge portion and a second elongate upper hinge portion. The first
10 lower hinge portion includes a first opening for receiving the first elongate upper hinge portion therein and also includes a flange for securing the first upper hinge portion thereunder. The second lower hinge portion includes a second opening correspondingly sized to receive the second elongate upper hinge member therein for limiting lateral movement between the side walls and the base. The second upper
15 hinge member preferably has a cylindrical cross-section for allowing it to pivot easily, while giving away little or no lateral movement between the walls and the base.

The collapsible container also includes a latch assembly having a striker portion and a receiver portion, wherein the striker portion and receiver portion preferably have corresponding shaped angled or beveled surfaces for enhancing the
20 assembly and release of the striker within the receiver.

The above object and other objects, features and advantages of the present invention are readily apparent from the following detailed description of the best mode for carrying out the invention when taken in connection with the accompanying drawings.

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BRIEF DESCRIPTION OF THE DRAWINGS

FIGURE 1 is a perspective view of a collapsible container according to the present invention;

FIGURE 2 is a partial, exploded perspective view of the container from its interior, wherein the walls are separated and spaced apart from the base;

FIGURE 3 is a partial cross-sectional view taken along line 3-3 of FIGURE 1;

5 FIGURE 4 is a partial cross-sectional view taken along line 4-4 of FIGURE 1;

FIGURE 5 is a partial cross-sectional view taken along line 5-5 of FIGURE 1;

FIGURE 6 is a partial cross-sectional view taken along line of FIGURE 1;

10 FIGURE 7 is another perspective view of the container of FIGURE 1;

FIGURE 8 is a top plan view of the container of FIGURE 1;

FIGURE 9 is a right side elevational view of the container of FIGURE 1, wherein the left side is a mirror image thereof;

15 FIGURE 10 is a front side elevational view of the container of FIGURE 1, wherein the rear side is a mirror image thereof; and

FIGURE 11 is a bottom perspective view of the container of FIGURE 1.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

20 Figures 1-11 illustrate a collapsible container 10 in accordance with the present invention. As shown in Figure 1, container 10 includes a generally horizontal base 12 and four walls 14, 16, 18, 20 pivotally attached to the base. Container 10 is generally symmetrical about each center line, and while shown as rectangular may also be square or other configurations without departing from the teachings herein. Walls 14 and 16 are generally referred to as side walls while walls 18 and 20 are referred to as

end walls. Container 10 is collapsible between an assembled orientation where the walls are upstanding from the base (Figure 1), and a collapsed orientation (Figure 4.)

Container 10 is typically formed of a polymeric material such as polypropylene via an injection molding process, but may be formed from other materials and processes without detracting from the teachings herein. As shown in Figures 2-5, walls 14-20 and base 12 have corresponding and mating hinge members which are attached to form hinge assemblies 22. Figures 3-4 illustrate partial cross-sectional views of a first hinge portion 22a of hinge assembly 22 taken generally along the line 3-3 of Figure 1, where Figure 3 illustrates the first hinge portion when the corresponding wall 18 is oriented upright in an assembled orientation. Figure 4 illustrates the first hinge portion 22a of hinge assembly 22 in a cross-sectional view taken along a line similar to that shown in Figure 3, but with the corresponding wall 18 in the inwardly collapsed position. First hinge portion 22a includes first upper hinge portion 24 and first lower hinge portion 34. Figure 5 illustrates a second hinge portion 22b of hinge assembly 22 having a second upper hinge portion 28 and a second lower hinge portion 42.

As shown in Figure 2, each wall 14-20 has a lower edge having an upper hinge portion 23 extending downwardly therefrom. Upper hinge portion 23 includes a plurality of first upper hinge portions 24 having a generally cam-shaped cross-section, as illustrated in Figures 3 and 4. First upper hinge portions 24 are supported by downwardly extending arms 26 attached to the lower edge of the respective wall member. Upper hinge portion 23 also includes one or more second upper hinge members 28 disposed between at least one pair of adjacent first upper hinge members 24. Second upper hinge members 28 more particularly extend between adjacent arms 26 as illustrated in Figure 2. As shown in Figure 5, second upper hinge member 28 has a cylindrical cross-section and, in association with second lower hinge portion 34, serves to minimize or prevent any slight movement or play between walls and base 12 upon assembly. As illustrated in Figures 1 and 2, each wall 14-20 has a plurality of first hinge portions 22a, including proximate the corner area 30 of base 12.

Base 12 includes a plurality of lower hinge portions 32 for receiving upper hinge portions 23 therein. More particularly, base 12 includes a first lower hinge

portion 34 for receiving therein and securing first upper hinge portion 24. Base 12 also includes a second lower hinge portion 42 for receiving second upper hinge portion 28. First lower hinge portion 34 includes a upstanding receiver arm 36 having a generally open area 38 therearound. Arm member 36 includes an upper portion
5 having a downwardly extending flange 40. As further illustrated in Figure 4, the upper hinge configuration 23 is designed to assemble to base 12 when in the inwardly folded position. Accordingly, the cross-section of first upper hinge member 24 includes a generally flat surface 25. As the flat surface 25 of first upper hinge member 24 is downwardly inserted into area 38, flat surface 25 exerts a slight interference with
10 flange 40, causing flange 40 to flex and deform slightly inward, allowing first upper hinge member 24 to move downwardly past and below flange 40. Subsequently, flange 40 returns to its normal, unbiased position as shown in Figure 3, as the corresponding wall member 18 is pivoted upwards to its assembled orientation. In its normal position, flange 40 acts as a stop to provide interference for upper hinge
15 portion 24 and keep it securely retained to base 12.

With reference to Figure 5, second upper 28 and lower hinge portions 42 are shown therein. During assembly as shown in Figure 4, second upper hinge portion 28 is received securely within a recessed area 44 of second lower hinge portion 42. Recessed area 44 is sized to receive second upper hinge portion 28 securely and
20 therein. The snug fit between second upper and lower hinge portions 28,42 of hinge assembly 22 serve to impede the play of the walls relative to the base found in many prior art containers. Recessed area 44 is correspondingly sized to receive the second elongate upper hinge member 28 therein in a slight interference fit for limiting lateral movement between the side walls and the base. The second upper hinge member 28
25 preferably has a cylindrical cross-section for allowing it to pivot easily even with its secure fit, while giving away little or no lateral movement between the walls and the base.

Figure 6 illustrates a partial cross-sectional view of latch assembly 50 in an assembled orientation. Latch assembly 50 includes a latch receiver portion 52 formed as a unitary construction with side walls 14, 16. Latch assembly 50 also includes a
30 latch striker portion 54 formed as a unitary construction with end walls 18,20 and which is received by the latch receiver portion 52 when assembled. By way of

example, latch receiver portion 52 includes an upper receiver portion 56, a lower receiver portion 58 and an alignment portion 60. Upper and lower receiver portions 56, 58 have angled upper and lower arms 62, 64 having corresponding inner surfaces 63,65 with a generally flat rear inner surface 66 oriented parallel with receiver outer surface 68.

Striker portion 54 includes upper and lower striker portions 70,72 which have corresponding outer beveled surfaces 74, 76, corresponding to angled receiver surfaces 63,65. Striker portions 70,72 also include a generally flat rear surface 78 which corresponds to the receiver rear surface 66.

10 Container 10 is generally of the knock-down type, wherein the walls are unlatched and folded inwardly by applying external forces to the wall, as opposed to manually actuating the latch member. Accordingly, as end wall 18 is raised into the assembled position, striker portions 70,72 enter the openings defined by receiver portions 56,58. Opposed arms 62,64 of receiver portions 56,58 are slightly flexible
15 such that, as striker angled surfaces 74,76 apply a slight force to the interior of arms 62,64, the ends thereof slightly deform and open slightly for fully receiving striker portions 56,58 therein. Subsequently, arms 62,64 of receiver portions 56,58 return to their unbiased position, thereby securing strikers 70,72 therein. As shown, strikers have a generally flat end surface 80. To fold end walls 18,20 inward, a predetermined
20 amount of force is applied against the external surface of end wall 18, 20, thereby causing striker portions 56,58 (end surfaces 80) to exert pressure against the bulbous ends 82 of receiver arms 62,64, causing them to slightly open and releasing the striker portions.

End walls 18, 20 also include an alignment area having two generally
25 horizontal and parallel rib members 84 defining a space 86 therebetween. When assembled, alignment member 60 of the receiver is disposed between parallel rib members 80,82. The latch striker area includes a generally vertical member 98 (Figure 2) disposed in an assembled orientation between striker 72 and the interior surface of side walls 14,16 for enhancing lateral retention between adjacent walls.

As illustrated in Figure 1, sidewalls and end walls also have an upper surface with a rib pattern and a plurality of ribs 100 disposed thereon (both externally and internally) for providing strength. Some ribs 102 are concentrated directly above handle openings 104. Base 12 also includes upstanding side flanges 90,92 for mating with sidewalls 14,16 and upstanding end flanges 94,96 for mating with end walls 18,20. Side flanges 90,92 have an external surface with a plurality of recessed areas 106 and a plurality of pockets 108 which are downwardly directed, where the openings 109 of pockets 108 receive the upwardly extending projections 110 of side walls 14,16 when in an assembled orientation. The outer surface of pockets 108 are generally coplanar with the wall outer surface.

While embodiments of the invention have been illustrated and described, it is not intended that these embodiments illustrate and describe all possible forms of the invention. Rather, the words used in the specification are words of description rather than limitation, and it is understood that various changes may be made without departing from the spirit and scope of the invention.

WHAT IS CLAIMED IS:

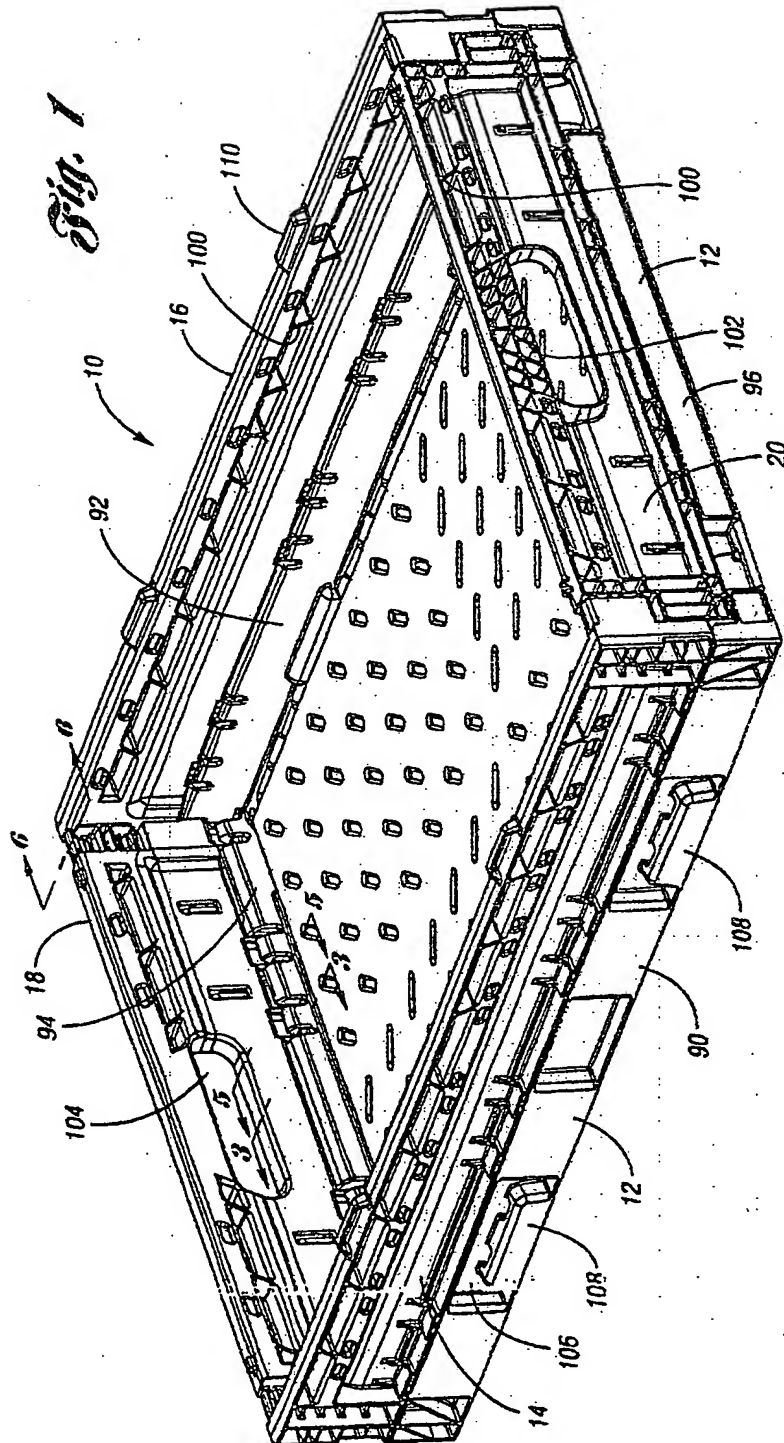
1. A collapsible container comprising:
a base having a lower hinge portion including a first lower hinge portion and a second lower hinge portion; and
5 a plurality of upstanding side walls attached to the base having an upper hinge portion extending downwardly therefrom, the upper hinge portion including a first elongate upper hinge portion and a second elongate upper hinge portion, wherein the first lower hinge portion of the base includes a first opening for receiving the first elongate upper hinge portion therein and also including a flange for securing the first
10 upper hinge portion thereunder, and wherein the second lower hinge portion includes a second opening correspondingly sized for receiving the second elongate upper hinge member therein and for limiting lateral movement between the side walls and the base, and wherein at least one of the upstanding sidewalls has a latch striker portion and an adjacent one of the upstanding sidewalls has a latch receiver portion for
15 receiving the latch striker portion when the container is in its assembled orientation.
2. The collapsible container of claim 1, wherein the second upper hinge member has a cylindrical cross-section.
3. The collapsible container of claim 1, wherein the second upper hinge member is disposed adjacent the first upper hinge member.
- 20 4. A collapsible container comprising:
a base having a plurality of lower hinge portions; and
a plurality of upstanding side walls pivotably attached to the base and having lower areas with upper hinge portions attached therewith in a unitary construction, the upper hinge portions received by the lower hinge portions in a secure manner, wherein
25 one of the upstanding sidewalls has a latch receiver portion formed integrally therewith, the latch receiver having an receiving area defined by a plurality of beveled surfaces, and wherein an adjacent one of the upstanding walls has a latch striker portion having corresponding mating beveled surface for being receiving securely within the latch receiver when the container is in its assembled orientation.

5. A collapsible container comprising:

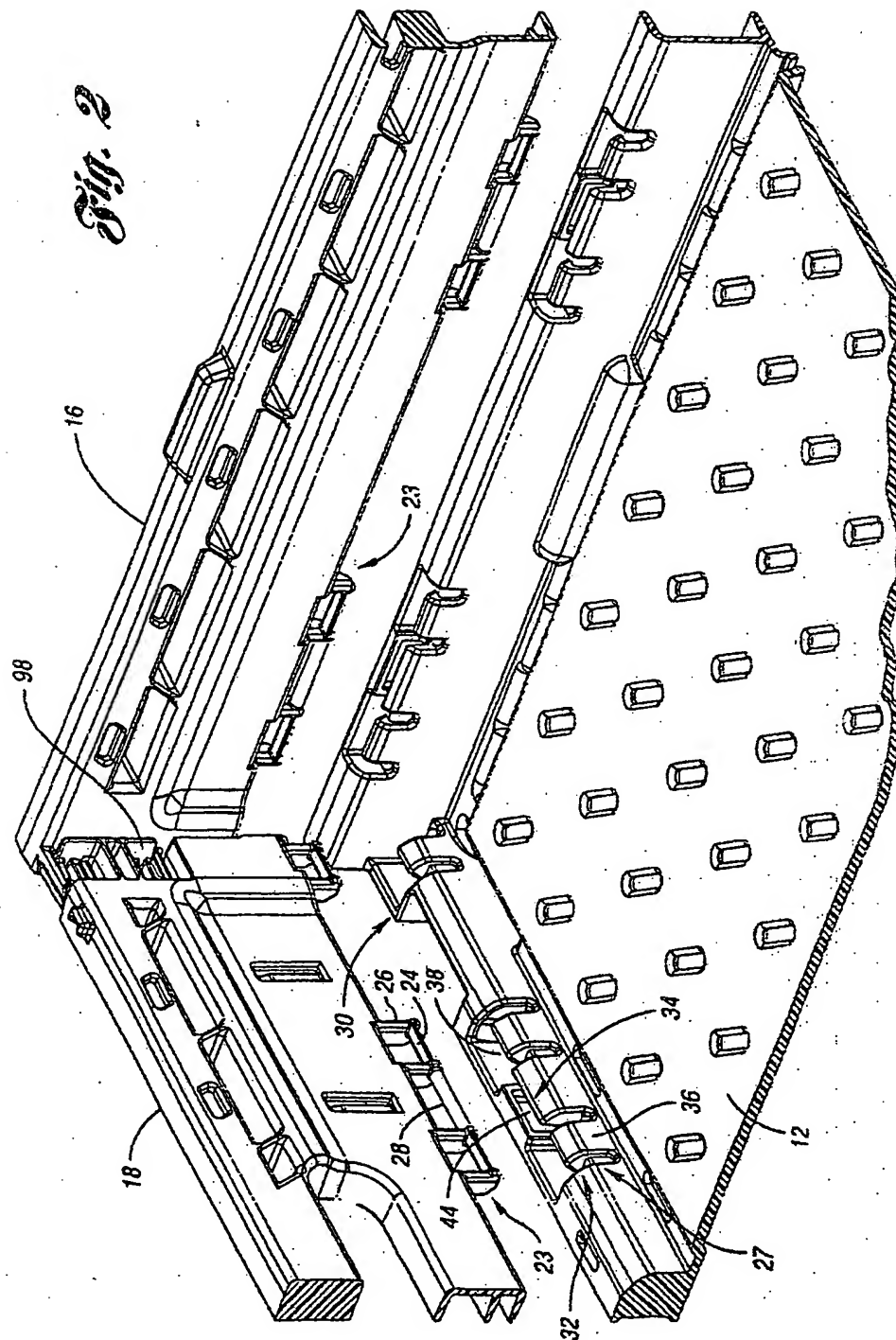
a base having a lower hinge portion including a first lower hinge portion and a second lower hinge portion; and

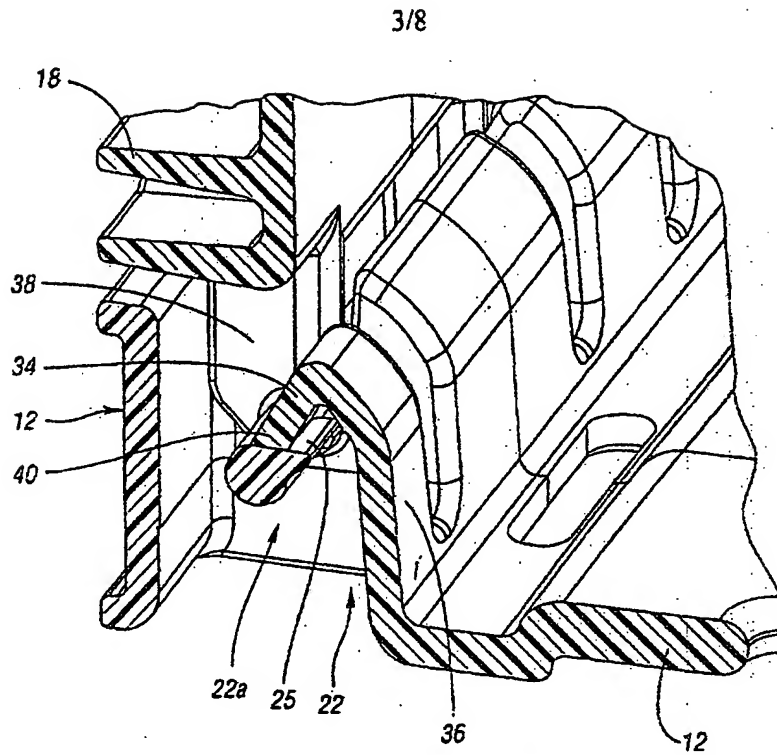
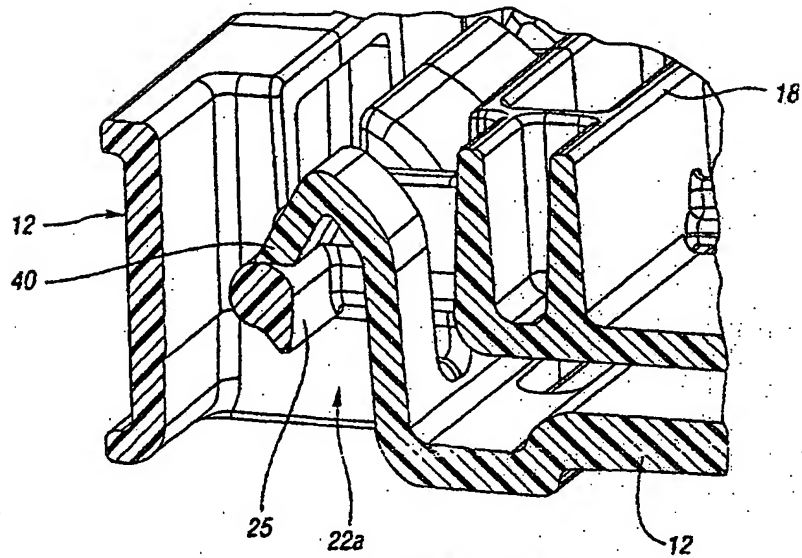
at least one side wall pivotably attached to the base and having an upper hinge portion extending downwardly therefrom, the upper hinge portion including a first elongate upper hinge portion and a second elongate upper hinge portion, wherein the first lower hinge portion of the base includes a first recess for receiving the first elongate upper hinge portion therein and also including a stop portion for securing the first upper hinge portion thereunder, and wherein the second lower hinge portion includes a second opening for receiving the second elongate upper hinge member securely therein and for limiting lateral movement between the side wall and the base while enhancing the pivotability therebetween.

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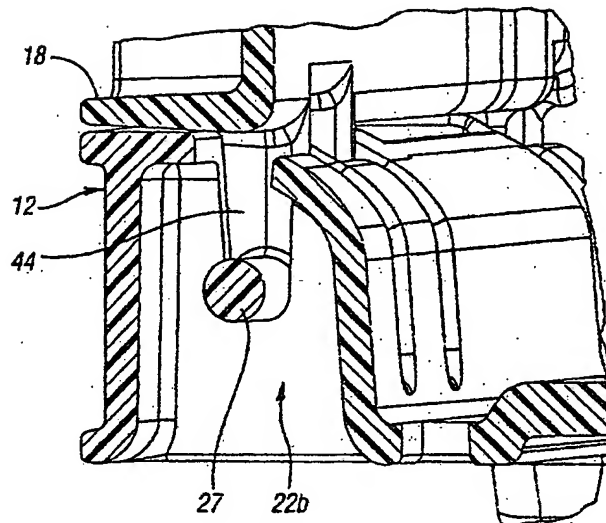
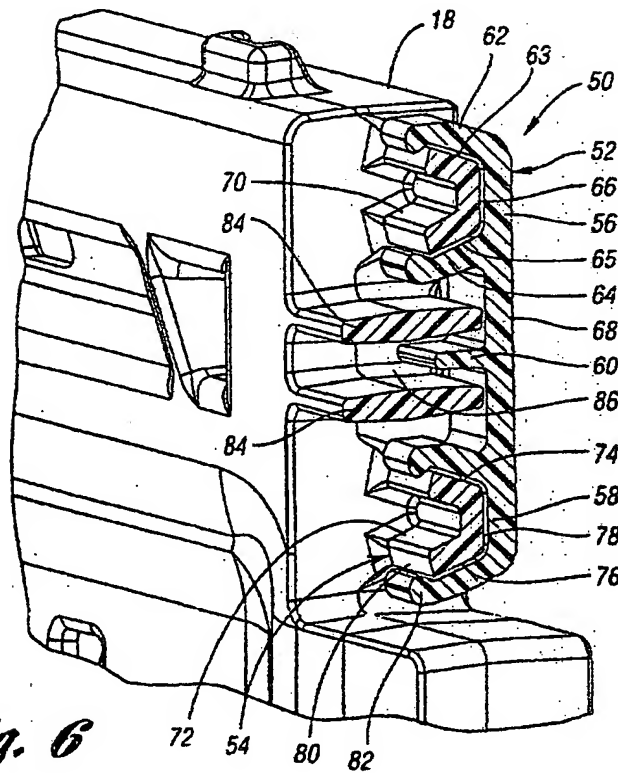


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*Fig. 3**Fig. 4*

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*Fig. 5**Fig. 6*

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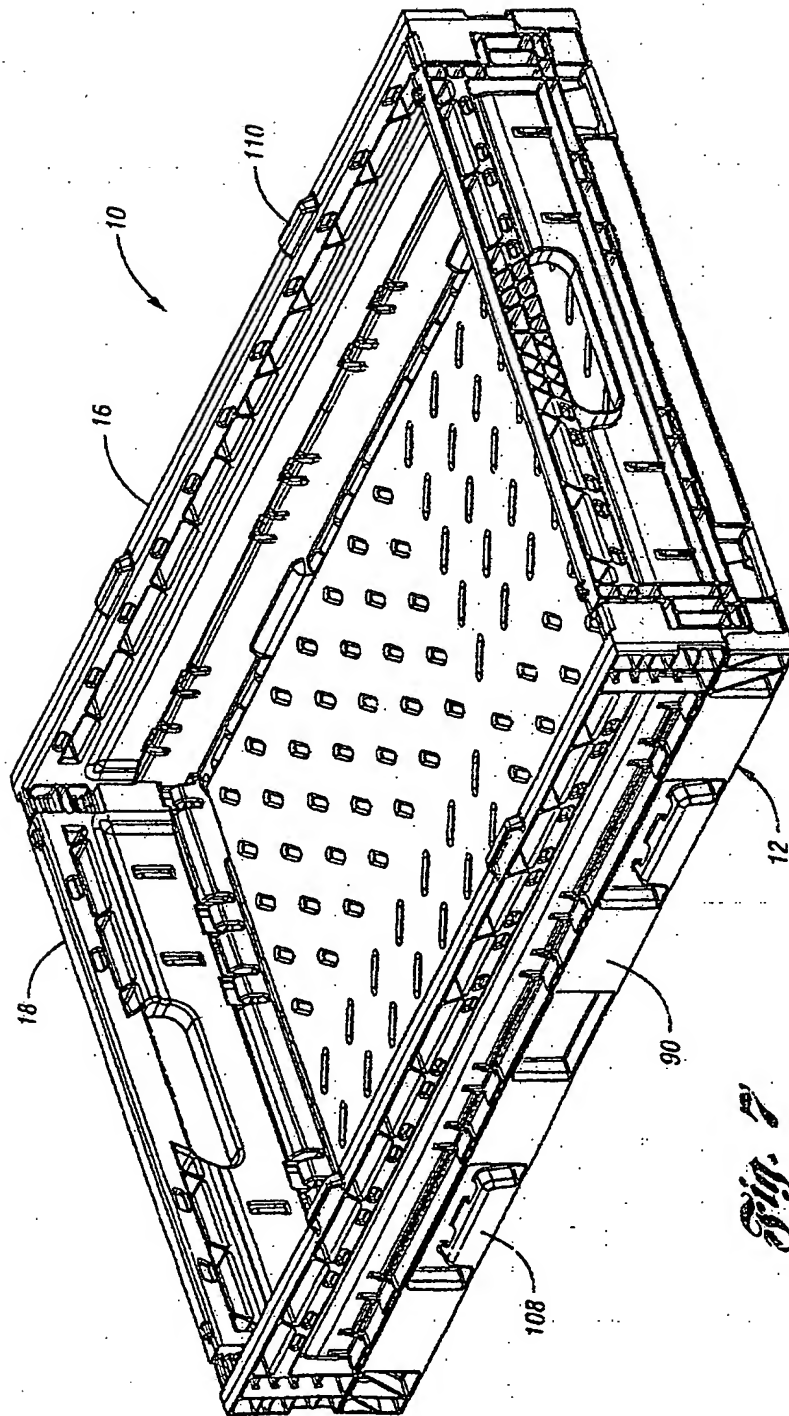
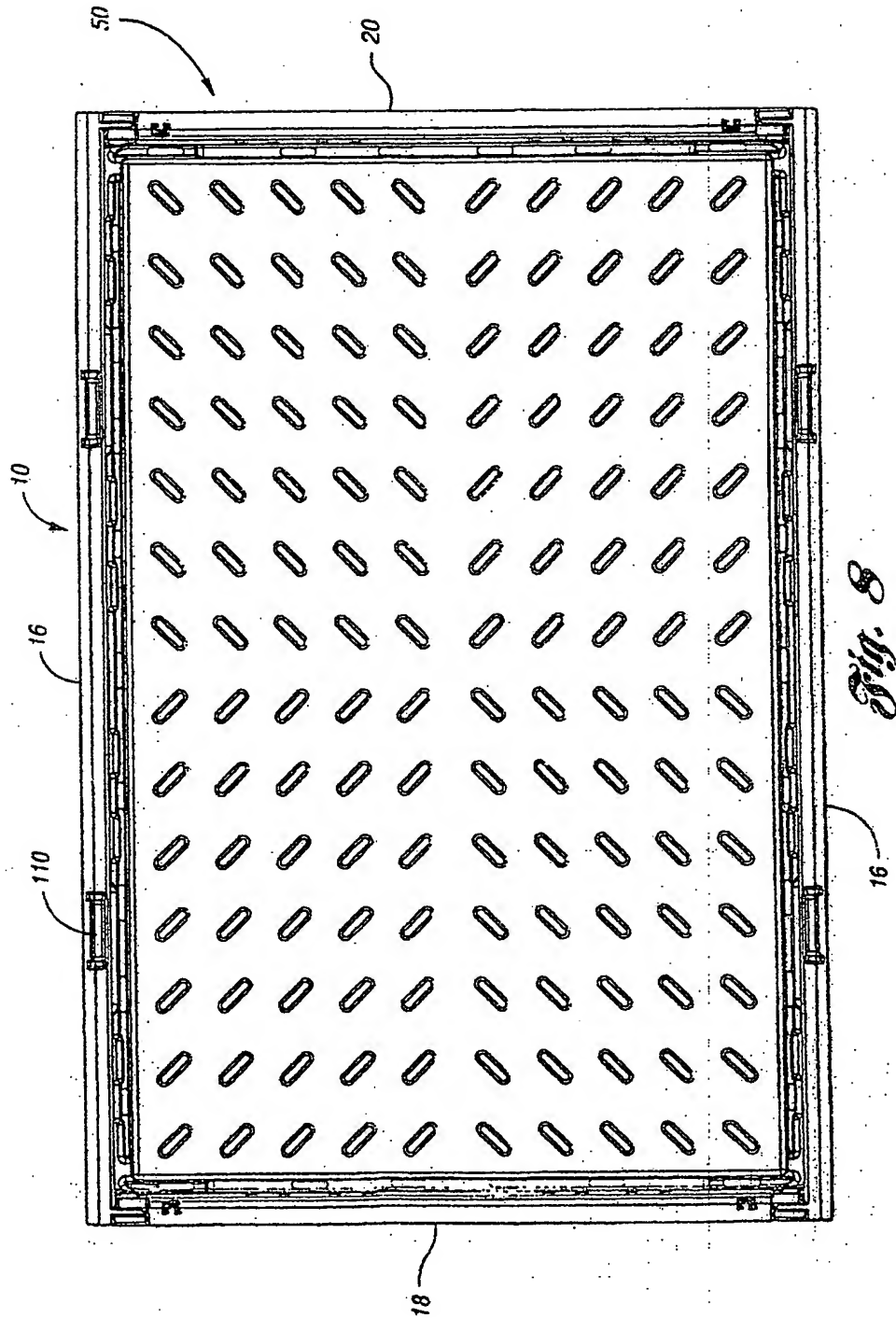


Fig. 7

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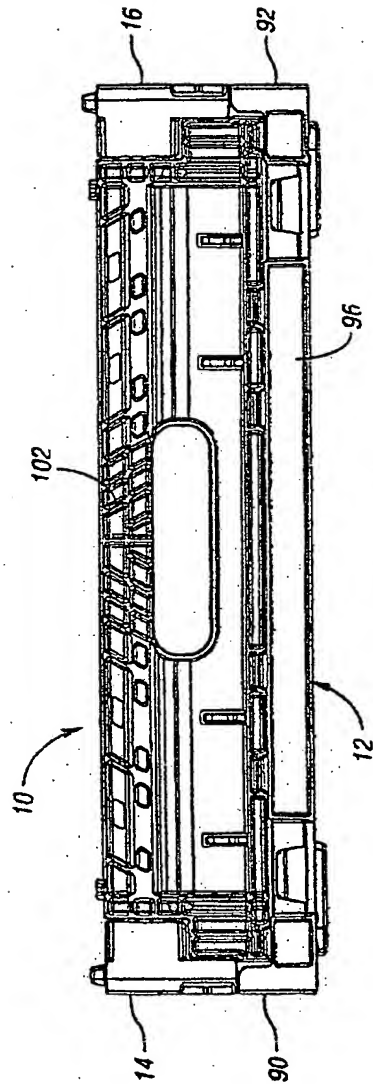


Fig. 9

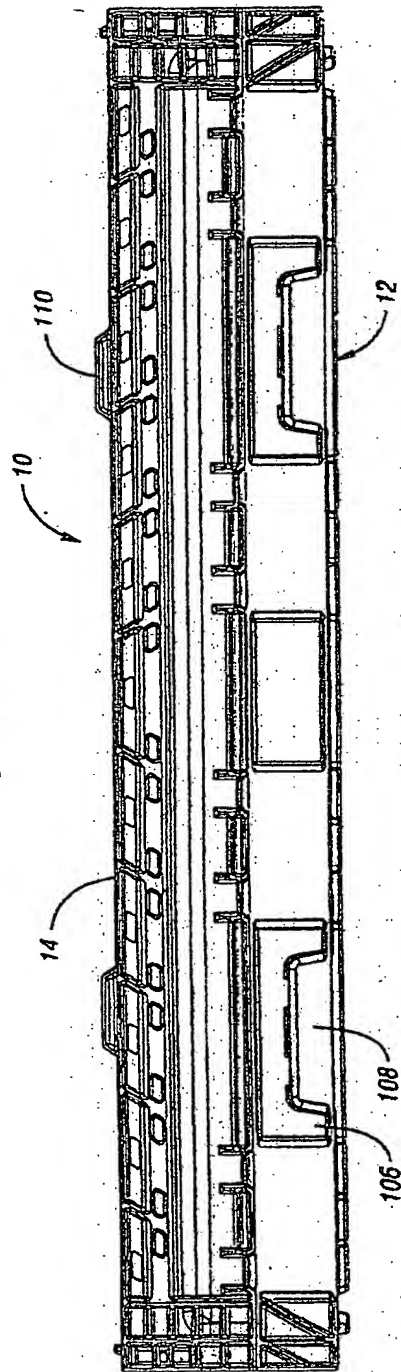


Fig. 10

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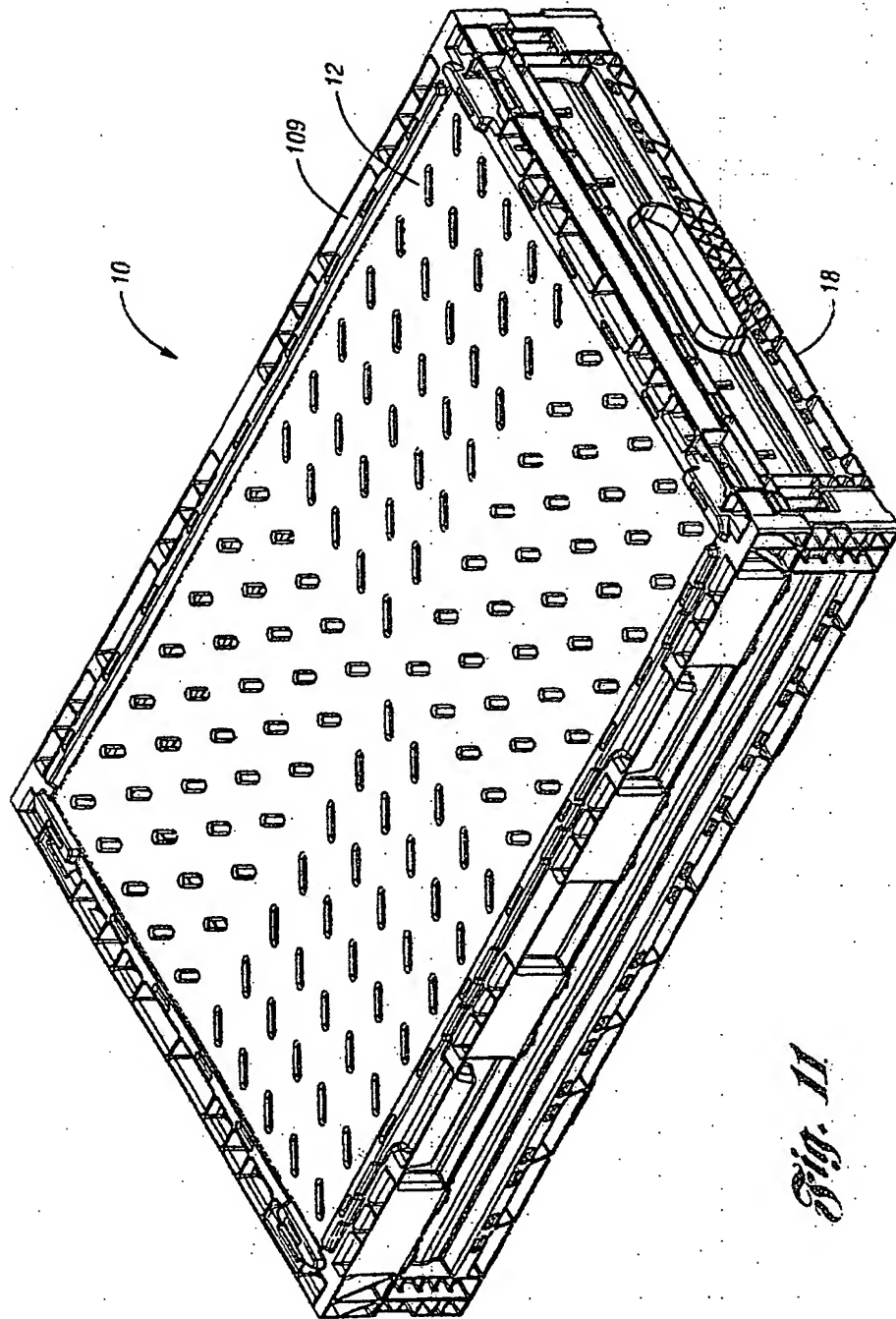


Fig. 11